Component #2: Employee Accident Prevention

Policy Statement

Conducting work in a safe manner, protecting the safety of employees and the general public are extremely important to the State of Georgia. It is the policy of Georgia Risk Management Services to establish and adhere to the following risk management and loss control procedures that will protect the assets of the State of Georgia, the safety of its employees and members of the general public. All State of Georgia employees and officials have certain responsibilities in the risk management and loss control process that must be carried out in order to have a successful program. These responsibilities include such activities as establishing safe workplaces, following safe practices, limiting exposure to potential liability and loss, and carrying out the steps necessary to maintain an effective and efficient risk management and loss control program.

Duties and Responsibilities

1. Employees

All employees are responsible for ensuring safe and healthful working conditions along with practices for protecting the safety of the public. Each employee will:

- Comply with the rules, regulations and policies set forth in this manual applicable to personal actions and conduct.
- Operate all equipment and vehicles in a safe manner and refrain from removing, displacing, or damaging any safety device installed on equipment or property.
- Report unsafe conditions or possible violations of the procedure to the supervisor.
- Report all accidents according to the proper procedures set forth in this manual.
- Operate only those machines and equipment for which the employee has been trained and authorized to operate.

2. Management

Management personnel have the responsibility for maintaining safe and healthy conditions, whether it be out in the field or within State of Georgia facilities. Although personnel exposure to hazards varies widely from department to department, it is expected that an unrelenting effort will be directed toward preventing injuries, accidents, and liabilities.

Therefore, Department Managers will:

- Ensure that the policies and procedures set forth herein are complied with by all personnel under his/her direction and maintain the Safety/Loss Control Manual.
- Provide the leadership and positive direction essential in maintaining firm loss prevention policies as a prime consideration in all operations.
- Devote a portion of staff meetings, as necessary, to a review of losses (accidents) and to discuss plans to bring about more positive loss reduction.
- Hold each supervisor accountable for an explanation of the preventable injuries, collisions, and liabilities incurred by employees.
- Ensure that all employees are briefed and fully understand your agency's work procedures and existing policies which enforce their use.
- Ensure that all accidents are thoroughly investigated, recorded and promptly reported in accordance with existing directives.
- Ensure prompt, corrective action is taken wherever hazards are recognized, or unsafe acts are observed.

3. Supervisory Personnel

Each supervisor has the responsibility and full authority to enforce the provisions of this manual along with your agency's work practices, in order to keep losses at an absolute minimum. Each supervisor will:

- Assume full responsibility for safe and healthful working areas for all employees while they are under the supervisor's jurisdiction.
- Be accountable for preventable injuries, accidents, and liabilities occurring in his/her area of the facility.
- Ensure that all management policies pertaining to safety and loss control are fully implemented for maximum efficiency of each job and maintain the corresponding manuals and directives.
- Take the initiative in recommending correction of deficiencies noted in facilities, work procedures, employee job knowledge, or attitudes that adversely affect the loss control efforts.
- Be firm in enforcement of work policies by being impartial in taking disciplinary action against those who fail to conform and by being promptly to give recognition to those who perform well.
- Ensure that each employee is fully trained for the job the employee is assigned to do, and familiar with the published work rules, by certifying in writing that he/she understands that compliance is mandatory.

4. Safety/Loss Control Officer/Risk Manager

The Agency Safety/Loss Control Officer/Risk Manager is responsible for the staff direction and administration of the loss control program to prevent injury, liability, and damage to property. The Safety/Loss Control Officer/Risk Manager will:

- Develop and Maintain your agency's Safety/Loss Control Manual.
- Acquire and make available to department directors, supervisors and employees all applicable standards and requirements.
- Coordinate and/or conduct safety training programs that are beyond the scope of individual supervisors.
- Perform ongoing evaluations of the Safety /Loss Control program and make recommendations to management for improvements.
- Review and analyze accident reports and investigations for causes and corrective actions.
- Establish a review of procedures to insure the proper investigation of accidents.
- Consult directly with management and employees on loss prevention matters and provide guidance to assure effective program administration.
- Ensure the Safety/Loss Control Committee meetings are conducted properly.
- Establish and evaluate emergency procedures for facilities and personnel.
- Review of all driver reports including training and safety policies.

Safety/Loss Control Committee

Purpose

The purpose of this section is to outline the goals and function of the Safety/Loss Control Committee.

Policy

The Safety Committee is an important part of safety and loss control efforts. Managers and supervisors can gain valuable assistance in their areas through a joint effort with their committee members. Committee membership is a voluntary service. All managers, supervisors and employees are to fully support the efforts of the Safety/Loss Control Committee.

Goals of the Safety/Loss Control Committee

- 1. Involve employees in safety and loss control management
- 2. Reduce the frequency and severity of accidents and injuries
- 3. Maintain a safe environment for employees and visitors

4. Involve all employee participation in safety programs

Committee Formation

Membership on the committee is to be voluntary. The committee will represent all departments, but, have the most efficient number of members to assist in accomplishment of committee goals. Standing members on the committee will include a representative from Management, Maintenance and Safety. The purpose of the standing membership is to provide continuity, lend experience and provide a resource for the committee. The Safety/Loss Control Officer will serve as chairperson and be the main contact for loss control and safety activities. The committee's other members represent a cross-section of employees from various departments with membership rotated on an annual basis with staggering terms to ensure continuity

Committee Functions

The suggested functions of the loss control committee include:

- 1. Developing a loss control and safety policy and communicating that policy to all employees.
- 2. Serving as a loss control review board for all accidents or incidents involving employees, members of the general public, entity vehicles or property. This includes recommending loss control and safety measures that could prevent similar occurrences in the future.
- 3. Establishing a procedure for reporting hazardous conditions or activities and taking corrective action.
- 4. Periodically inspecting facilities to see that they are complying with established loss control policies and standards and to identify and correct hazardous conditions.
- 5. Preparing checklists to guide and document inspections. (See component 6 for Sample checklist)
- 6. Coordinating evacuation or shelter drills. (See component 6 for Emergency Planning guidelines)
- Determining loss control and safety training needs, including the identification, handling, storage, and disposal of hazardous materials, and developing a plan of action to guarantee required safety training is accomplished.
- 8. Ensuring that first aid kits and personal protective equipment needs are met.
- 9. Developing and conducting loss control and safety orientation program for new employees.
- 10. Reviewing compliance status with the agency's Records Management System.

Safety/Loss Control Officer/Risk Manager

The Agency Safety/Loss Control Officer/Risk Manager may serve as chairperson and will report Committee activities to Management.

Safety Committee Members

Safety Committee Members have the following responsibilities:

- 1. Attend each meeting
- 2. Discuss safety activities and unsafe acts/conditions
- 3. Encourage all Employees to work safely
- 4. Report safety and loss control actions to their department during normally scheduled safety training.

Meetings

The loss control committee will meet on a regular basis at a regular time and date. Each meeting will have a fixed agenda that is sent to the members at least one week before the meeting. Following the agenda closely will keep the meeting moving. A special meeting may be called or, an ad hoc committee formed, to address an emergency situation or a complicated issue.

The agenda for the meeting can include the following:

- 1. Call to order
- 2. Roll call by the secretary
- 3. Introduction of any visitors, if allowed
- 4. Reading and approval of minutes of the previous meeting
- 5. Review of any policies issued since the last meeting
- 6. Taking care of unfinished business (Old Business)
- 7. Review of any general liability, property, and auto claims or losses occurring, and preventive measures taken since the previous meeting
- 8. Discussion of loss control inspections and recommendations
- 9. Addressing New Business
- 10. Adjournment

Records

Records of all Safety/Loss Control Committee Meetings and actions shall be maintained by the Agency Safety/Loss Control Officer/Risk Manager for at least 12 months.

Training

Each Safety Committee Member will be provided the necessary training in:

- 1. Function of the committee
- 2. Safety and Loss Control Programs and Policies

Property – Maintaining state-owned buildings in proper condition is critical to preventing losses and reducing liability issues. Entities that maintain state-owned buildings should establish and maintain systems and resources to ensure routine maintenance is performed to correct facility deficiencies, provide for inspections, a system to manage changes to existing systems or new systems, and a system to track corrective actions and inspection recommendations until completion. This includes maintaining an up to date inventory of properties with contents and property values at the proper/current levels.

Accident Reporting and Investigation

A successful and well-designed loss control program includes unbiased, prompt and accurate accident reporting and investigation process. All accidents incidents, and near-misses should be reported and investigated regardless of extent of injury or property damage. The extent of the investigation may vary but all accidents and incidents reflect potential hazards which should be identified and corrected.

1.0 Purpose

The purpose of this section is to establish guidelines for reporting and investigating incidents where claims and losses could potentially arise, including occurrences (near- misses) that could have resulted in injury or property damage but did not, in order to initiate corrective and/or preventive action as needed.

2.0 Policy

It is the State of Georgia policy that the incident reporting and investigating requirements, apply to all incidents involving entity employees, on-site vendors, contractor employees and visitors, which results in (or might have resulted in) personal injury, illness, and/or property and vehicle damage.

The report and investigation of all accidents, incidents and events are to be conducted in a professional manner to identify probable causes (root cause (s) and are used to develop specific management actions for the prevention of future accidents (Corrective action(s).

Responsibilities

1. Management:

- Establish and maintain an effective accident reporting and record keeping program
- Train all employees in the accident reporting procedures
- Train custodians in proper record entry, maintenance and release procedures
- Conduct annual program audit
- Conduct accident prevention and investigation training for supervisor.
- Ensure all accidents and incidents are properly investigated.
- Ensure immediate and long-term corrective actions are taken to prevent Reoccurrence
- Provide all necessary medical care for injured persons

2. Supervisors

- Conduct immediate initial accident investigations
- Report all accidents to management as soon after the event as possible
- Collect and preserve all evidence that may be useful in an investigation
- Conduct interviews of witnesses in a polite professional manner
- Do not attempt to find or assign blame for accidents
- Take action to protect people of accidents and property from secondary effects

3. Employees

- Comply with the accident reporting procedures
- Immediately report all accidents & injuries to their supervisor
- Assist as requested in all accident investigations
- Report all hazardous conditions and near-misses to supervisors

4.0 Incidents and Accidents

Incidents requiring reporting include those which result in any of the following: Injury or Illness, damage to a vehicle, entity property damage, or injury to third party or their property.

5.0 Events (Near Misses)

Other incidents that, strictly by chance, do not result in actual or observable injury or property damage are required to be reported. The

information obtained from such reporting can be extremely useful in identifying and mitigating problems before they result in actual personal injury or property damage.

6.0 Training

To ensure that all employees understand the incident reporting and investigation requirements, annual documented training sessions will be held with all employees to review procedures and responsibilities. New employee orientation training will include information on incident reporting and procedures.

7.0 Program Audits

The effectiveness of a program can only be accomplished if the program is implemented and maintained. Periodic reviews and audits shall be conducted by the agency Safety/Loss Control Officer/Risk Manager and Supervisors, to confirm that all employees are familiar with the incident reporting and investigation requirements and that the program is managed properly.

These audits will consist of:

- 1. Annual review of incident reports to ensure all records have been maintained and are complete.
- 2. Annual refresher training for employees involved in record entry and record keeping
- 3. Annual refresher training for all employees detailing the incident reporting procedures

8.0 Timing

Incidents involving serious bodily injury, death, or serious property damage **must be reported immediately** by phone or radio to Supervisor and to the Safety/Loss Control Officer/Risk Manager. All other events should be reported within 48 hours of their occurrence.

9.0 Accident Investigation

The objective of any accident investigation is to identify the causal factors and recommend corrective actions. An accident investigation should determine what happened, how it happened, and why it happened. It should also lead to measures to prevent similar events from happening in the future. An accident investigation should take place in timely fashion in order to obtain as much information as possible to reduce the risk of further injury or property damage.

1. Investigation Team

The qualifications of team members should include technical knowledge, familiarity with the job, objectivity, and analytical approach to problems. Investigators need advance training and preparation, so they can act effectively and efficiently. The size and makeup of the team should be dictated by the seriousness of the accident.

The investigation of minor accidents involving only an employee and or Agency property only is the responsibility of the involved employee's Supervisor.

The Agency Safety/Loss Control Officer/Risk Manager will be in charge of conducting the investigation of accidents involving: property damage, injury to a third party, serious property damage, injury or death of an employee. These investigations may also include outside officials or lawyers and other safety people. Management may initiate any other accident investigations if deemed appropriate.

2. Investigation Procedures

The accident investigation has three purposes:

- 1. Prevent further possible injury and property damage
- 2. Collect facts about the accident
- 3. Collect and preserve evidence

Depending upon the severity of the accident, the following activities may be necessary:

- 1. Secure the area where accident occurred to prevent other injuries or property damage.
- 2. Visit the accident site before the evidence is disturbed.
- 3. Document observations of the condition of the accident site.
- 4. Photograph or video tape the accident scene from all angles.
- 5. Identify and interview eye witnesses and other persons who can provide pertinent information.
- 6. Review other sources of information such as design specifications, drawings, maintenance records, or employee training records.

At the scene, the accident investigator(s) will carefully survey the scene, noting any debris from the accident. The investigator(s) should take photos of the scene, with careful notes of what the photos depict. A map of the site should be drawn to scale, with any landmarks near the scene noted as to position. Photos of all property damages incurred from accident should be taken from all sides, with careful notes made. It is important that the accident investigator(s) be as objective as possible ingathering and evaluating data from the accident scene. Investigators should avoid any emphasis on identifying the individual who could be blamed for the accident. This does not mean that unsafe acts, improper actions, poor judgments, or lack of knowledge of hazards should be ignored.

3. Employee Responsibility in Accident Investigation

Accident investigation begins right at the scene. That means certain employee responsibilities must be carried out at the scene of an accident.

Two main concerns at the scene of an accident are to respond to immediate problems and to gather and report pertinent accident information promptly. These two items can be broken down into a 6-step accident procedure for employees to follow. For vehicle accidents (See Fleet Safety Plan for driver responsibilities in accident investigation).

Step 1: Stay calm, "make sure the accident area is safe to enter".

Step 2: Do a quick evaluation of accident victims, if there are injuries, then provide assistance to them.

Step 3: Either contact local law enforcement personnel and your supervisor or arrange to have someone do it for you. Be courteous and cooperative when providing information to authorities. Never admit guilt or liability at the scene of an accident. Never leave the scene of an accident.

Step 4: Write down names and other information regarding the accident and those people involved in it. Draw a simple diagram of the accident scene. The more detail you can provide, the better it will be for insurance and/or legal purposes later. If you have a camera for use at the accident

scene, document the situation with photographs from various angles.

Step 5: After the accident area has been secured, warning devices put in place, assistance rendered to injured person(s) (if any), and law enforcement personnel contacted, you (the employee) should communicate the accident to your supervisor.

Step 6: Complete Incident Report Form (Non-Vehicle) at the scene of the accident. (See Incident Reporting Form in component #4)?

4. Making Statements

Following an accident or incident, the involved employee may be contacted by several people seeking information. NOTE: The employee is should contact his or her immediate supervisor before making a statement or discussing the incident with anyone other than law enforcement personnel.

5. Conducting Interviews

Accident Investigators should conduct interviews of all witnesses to any accidents. The interviews should be conducted in a quiet and private location. It is essential to get preliminary statements as soon as possible from all witnesses. Investigators should not provide any facts to the witness - only ask non-leading questions. Proper interviewing techniques include the following:

- 1. Explain the purpose of the investigation (accident prevention) and put each witness at ease.
- 2. Listen, let each witness speak freely, and be professional, courteous and considerate.
- 3. Take notes without distracting the witness.
- 4. Use sketches and diagrams to help the witness.
- 5. Emphasize areas of direct observation.
- 6. Do not argue with the witness.
- 7. Record the exact words used by the witness to describe each observation.
- 8. Identify each witness (name, address, etc.)

10.0 Accident Review

The State of Georgia is committed to the fair and equitable treatment of its employees. This commitment includes the fair judging of causes in all accidents. The accident review, conducted by the Agency Safety/Loss Control Committee, is used to analyze data and determine the causes and corrective actions necessary to prevent reoccurrence. For accidents involving State of Georgia vehicles and drivers, the Committee will determine if the accident was preventable or nonpreventable.

1. Safety/Loss Control Committee Responsibilities

After the accident investigation has concluded, the Committee will convene as soon as possible to objectively consider evidence presented and determine the true cause of the accident. The Committee's findings and recommendations provide guidance for management decisions on loss control policies. The Committee will take the following steps in reviewing accidents:

- 1. Analyze the data obtained in the initial accident investigation and police reports.
- 2. Repeat any of the prior steps, if necessary.
- 3. Determine
 - a. Why the accident occurred
 - b. A likely sequence of events and probable causes
- 4. Determine the most likely causes
- 5. Conduct a post-investigation briefing
- 6. Prepare summary report to determine cause of accident and recommendations for corrective action and submit to management

11.0 Investigation Report

An accident investigation is not complete until a final formal report is prepared by The Safety Loss Control Committee and submitted to management. To be an effective tool, an accident report should be clear and concise. The purpose of the investigation is to prevent future accidents. The following outline will be useful in developing the information to be included in the formal report.

- 1. Background Information
 - a. Where and when the accident occurred?
 - b. Who and what was involved?
 - c. Operating personnel and other witnesses
- 2. Account of the Accident (What happened?)
 - a.Sequence of events
 - b.Extent of damage
 - c. Accident type
 - d. Agency or source (of energy or hazardous material)
- 3. Discussion (Analysis of the Accident HOW; WHY)
 - a. Direct causes (energy sources; hazardous materials)
 - b. Indirect causes (unsafe acts and conditions)
 - c. Basic causes (management policies; personal or environmental factors)
- 4. Recommendations (to prevent a recurrence) for immediate and long-range action to remedy causes.

12.0 Record Keeping

All accident reports will be maintained on file permanently. They shall receive timely review by management to ensure proper corrective

Facility Audit and Inspection Checklists

The ability to recognize hazards is the core of an effective loss control program. One effective method to identify, detect, correct or control potential hazards is to conduct periodic safety and loss control inspections.

How to Get Started

The checklists contained in this Section may first appear to be overwhelming. It is not intended that the entire checklist be used when conducting the inspections. You should pick and choose the lists that specifically apply to the areas you will be inspecting.

However, it may be useful for the Safety/Loss Control Committee or the inspection team to review the checklists grouped under the **General** heading. The information contained in those lists is generic and applies more to policies and procedures than to specific exposures.

Developing a Checklist

When the inspection team is ready to begin the inspection process, they should first determine the area they will be inspecting. For example, if they choose to begin in the administrative offices, copy the "Building Inspection – Interior" portion of the checklist. Add or delete portions or items that do not apply your operations. If they are inspecting a maintenance area, they may need to use several lists under *Equipment Inspections* as well as some under *Facility Inspections*. As you develop your inspection process you will learn to adapt the lists to meet your needs. Highlight and print the portion you wish to copy.

Using the Checklist

The following is an example of how to use the checklist you develop.

BUILDING INSPECTION – INTERIOR (including offices) Electrical

Yes Are all electrical panels secured?

No (#1) Is a 3-foot clearance provided around all electrical panels?

- Yes Are all electrical rooms free from combustible storage?
- Yes Are all electrical panels cool to the touch?
- Yes ____Are all electrical panels free from evidence of burning?
- Yes Have all electrical circuits been identified?
- No (#2) Are all electrical switches and receptacles in good repair?
- No (#3) Has the use of extension cords been discontinued?
- Yes Have Ground Fault Circuit Interrupters (GFCIs) been provided on circuits with in six feet of water sources?

Heating system

Yes Is smoking prohibited in the building?

Yes Are designated smoking areas properly identified?

- Yes Are non-combustible receptacles provided in smoking areas?
- Yes Are smoking materials disposed of properly?

Housekeeping

Yes Is the work area clean and orderly?

Yes Have all unnecessary items been removed?

Yes Are floors clean, dry and not slippery?

Yes Are spills mopped up in a timely manner?

<u>No (#5)</u> Is someone designated to monitor removal of slip, trip and fall hazards (slippery rugs, upturned rug edges, frayed carpet, loose cords, melting ice and snow)?

Yes Are aisles and passageways clearly marked?

Yes Is trash removed from the building daily?

No See #1 Is storage restricted to designated areas?

Yes Is storage neatly arranged?

INSPECTION COMMENTS/RECOMMENDATIONS

<u>#1 There are files stored in front of electrical panels that need to be moved,</u> <u>a three foot clearance around all electrical panels is required.</u>

#2 Broken faceplate on receptacle on west wall of break-room. Replace.

<u>#3 There is an extension cord running from the pop machine into an</u> outlet. Relocate the machine or have it rewired so that it may be plugged directly into outlet. Monitor the cord placement so it will not work its way under the machine possibly wearing through the cord causing it to short out on the chassis.

<u>#4 Boiler room is unlocked. Should be locked to prevent</u> <u>unauthorized personnel from entering</u>.

<u>#5 Rug at the west entrance had upturned edges – trip or fall hazards.</u> Consider routinely replacing with clean rug by rug service company.

Checklist Index

GENERAL INSPECTIONS CHECKLIST INDEX

ACCIDENT INVESTIGATION	<u> 34</u>
AUDIT/INSPECTION	<u>35</u>
EMERGENCY RESPONSE	
EMPLOYER POSTING.	37
EMPLOYEE PROTECTION	
ENVIRONMENTAL CONTROLS.	
FIRE PROTECTION	
FIRST AID AND MEDICAL SERVICES.	
HAZARDOUS CHEMICAL EXPOSURE	
HAZARD COMMUNICATION	
NOISE	
PERSONAL PROTECTIVE EQUIPMENT AND CLOTHING.	48
RECORD KEEPING	
SAFETY AND HEALTH PROGRAM	
SAFETY AND HEALTH TRAINING	
SANITATION – PROCEDURES FOR EQUIPMENT AND CLOTHING	<u>53</u>
TRANSPORTING EMPLOYEES AND MATERIALS	54

FACILITY INSPECTIONS

AISLES/WALKWAYS	<u>55</u>
BUILDING INSPECTION – EXTERIOR	<u> 56</u>
BUILDING INSPECTION – INTERIOR (INCLUDING OFFICES)	57
CONFINED SPACES	<u> 59</u>
ELECTRICAL	61
ELEVATED SURFACES, FLOOR AND WALL OPENINGS	64
EXITING OR EGRESS	65
FLAMMABLE AND COMBUSTIBLE MATERIALS	67
GROUNDS (INCLUDING CAMPGROUNDS)	69
HAZARDOUS WASTE/CHEMICAL STORAGE AREAS	<u></u>
HOUSEKEEPING AND GENERAL WORK ENVIRONMENT	<u>72</u>
LABATORIES – SCIENCE	73
MATERIAL HANDLING	
OFFICES – SEE "BUILDING INSPECTION INTERIOR	57
PARKING LOTS – SEE "BUILDING INSPECTION – EXTERIOR"	
PIPING SYSTEMS IDENTIFICATION	
SIDEWALKS	7 <u>9</u>

STAIRS AND STAIRWAYS	80
VEHICLE MAINTENANCE AREA	81
WATERFRONT FACILITIES	83

EQUIPMENT INSPECTIONS

BATTERY CHARGING AREA – SEE VEHICLE MAINTENANCE AREA	81
COMPRESSED GAS CYLINDERS - SEE WELDING, CUTTING AND BRAZING	<u>114</u>
COMPRESSORS/COMPRESSED AIR	87
FALL PROTECTION	89
FISH CLEANING STATIONS	91
FORKLIFTS – INDUSTRIAL TRUCKS	<u>92</u>
FUELING – SEE VEHICLE MAINTENANCE AREA	81
GRINDERS – ABRASIVE WHEEL EQUIPMENT	
HAND/POWER TOOLS AND EQUIPMENT	<u>95</u>
HOIST AND AUXILIARY EQUIPMENT	97
LADDERS – PORTABLE	<u>. 98</u>
	100
MACHINE GUARDING	102
PLAYGROUNDS	
PORTABLE (POWER OPERATED) TOOLS AND EQUIPMENT - SEE HAND TOOLS A	ND
EQUIPMENT	95
POWDER ACTUATED TOOLS	<u>110</u>
SCAFFOLDS	111
SPRAYING OPERATIONS	112
TIRE INFLATION – SEE VEHICLE MAINTENANCE AREA	.81
WELDING, CUTTING, AND BRAZING	<u>114</u>
SAFETY SHOWERS-EYEWASH STATION	<u>117</u>

RMS – COMPRENENSIVE LOSS CONTROL PROGRAM MANUAL

Self-Inspection Checklists

GENERAL INSPECTIONS:

ACCIDENT INVESTIGATION

- Have accident investigation guidelines/procedures been established?
- Are responsibilities assigned for all phases of investigation process?
- _____ Who is responsible?
- _____ Who completes the records/logs?
- _____ Are Risk Management forms used?
- _____ Who completes the accident investigation report?
- _____ Who ensures corrective actions are implemented and effective?
- _____ Are all accidents and near misses investigated?
- Are accident investigation recommendations/corrective actions implemented?
- Are personnel involved in investigation process trained in investigation techniques and procedures?
- _____ Is the accident prevention plan reviewed at least annually?
- Are results documented and shared with management/supervisors/ Employees?

AUDIT/INSPECTION

Are there regularly scheduled and conducted inspections of

- _____ facilities?
- _____ work-site stations?
- _____ vehicles?
- _____ equipment and tools?
- _____ personal protective equipment?
- _____ Are inspection checklists utilized?
- Have procedures been established to ensure inspection
 - deficiencies are corrected?

EMERGENCY RESPONSE

- _____ Are emergency response procedures included in your facility plan?
- _____ Are emergency routes designated and posted in work areas?
- Has emergency organization been established, and people designated by name or position?
- _____ Does your emergency communication system include an emergency reporting system?
- _____ Does your emergency communication system include posted phone numbers for emergency assistance?
- Have all employees been trainee d to understand hazards in the workplace?
- Have all employees been trained to understand evacuation procedures?
- _____ Have all employees been trained to understand use of protective equipment and clothing?
- _____ Are drills programmed and conducted regularly?

EMPLOYER POSTING

- Is the required fire exit workplace poster displayed in a prominent location where all employees are likely to see it?
- Are emergency telephone numbers posted where they can be readily found in case of an emergency?
- Where employees may be exposed to any toxic substances or harmful physical agents, has appropriate information concerning employee access to their personal medical and exposure records made readily available to affected employees? (it should be noted that this information must remain confidential and be kept separate from personnel records),
- _____ Safety Data Sheets" (SDS) (See Hazard Communication (HazCom Section.)
- Are signs concerning "Exiting from buildings," room capacities, floor loading, exposures to X-ray, microwave, or other harmful radiation or substances posted where appropriate?
- _____ Have the Panel of Physicians been posted?
- _____ Have the Worker's Compensation posters been posted?

EMPLOYEE PROTECTION

- Are first-aid supplies adequate for the type of potential injuries in the workplace? Are there quick water-flush facilities available where employees are Exposed to corrosive materials? Are hard hats provided and worn where any danger of falling objects exists? Are protective goggles, glasses and /or face
- shields worn where there is any danger of flying particles or splashing of corrosive materials?
- Are protective gloves, aprons, shields or other means for protection from sharp, hot or corrosive materials?
- Are approved respirators provided for regular or emergency used where needed?
- Is all protective equipment maintained in a sanitary condition and readily available?
- _____ Where special equipment is needed for electrical workers, is it available?
- Is protection against the effects of occupational noise exposure provided when the sound levels exceed recommended noise standards?
- _____ Is there a Procedure/Policy defining the PPE Program?
- _____ Has an PPE assessment been completed to determine PPE requirements?

ENVIRONMENTAL CONTROLS

Are all work areas properly illuminated? Are employees instructed in proper first aid and other emergency procedures? _____ Are hazardous substances identified which may cause harm by inhalation, ingestion, skin absorption or contact? Are employees instructed with established guidelines concerning hazards involved with the various chemicals they may be exposed to in their work environment, such as ammonia, chlorine, epoxies, caustics, etc.? Has the training been documented? Is employee exposure to chemicals in the workplace kept within acceptable levels? ____ Can a less harmful method or product be used? Is the work area's ventilation system appropriate for the work being performed? Are spraying operations done in approved spray rooms or approved booths equipped with an appropriate exhaust system? Is employee exposure to welding fumes controlled by ventilation, use of respirators, exposure time or other means? Are welders and other workers nearby provided with flash shields during welding operations? If forklifts and other vehicles are used in buildings or other enclosed areas, are the carbon monoxide levels monitored with use of proper equipment. i.e. color metric tube, etc. and maintained below maximum acceptable concentration? Has there been a determination that noise levels in the facilities are within acceptable levels? Are steps being taken to use engineering controls to reduce excessive noise levels? Are proper precautions being taken by AUTHORIZED PERSONNEL ONLY when handling asbestos and other fibrous materials (only by certified contractors)? Are caution labels and signs used to warn of asbestos? ____ Are wet methods used, when practicable, to prevent the emission of airborne asbestos fibers, silica dust and similar hazardous materials? Is vacuuming with appropriate equipment used whenever possible rather than blowing or sweeping dust? Are grinders, saws, and other machines that produce respirable dust vented to an industrial collector or central exhaust system?

- Are local exhaust ventilation systems designed and operating properly such as airflow and volume necessary for the application, ducts not plugged or belts slipping?
- Is personal protective equipment provided, used and maintained whenever required?
- Are there written standard operating procedures for the selection, use, and care of respirators where needed?
- _____ Are restrooms and washrooms kept clean and sanitary?
- _____ Is all water provided for drinking, washing, and cooking potable?
- _____ Are all outlets for water not suitable for drinking clearly identified?
- Are employees' physical capabilities assessed before being assigned to jobs requiring heavy works?
- _____ Are employees instructed in the proper manner of lifting heavy objects?
- Where heat is a problem, have all fixed work areas been provided with administrative control (exposure times, break time, etc.), spot cooling or air conditioning?
- Are employees screened before assignment to areas of high heat to determine if their health condition might make them more susceptible to having an adverse reaction?
- Are employees working on the streets or roadways where they are exposed the hazards of traffic, required to wear bright colored (traffic orange) warning vests?
- Are exhaust stacks and air intakes so located that contaminated air will not be re-circulated within a building or other enclosed area?

FIRE PROTECTION

- Is your local fire department well acquainted with your facilities, its location and specific hazards?
- If you have a fire alarm system, is it certified as required?
- _____ If you have a fire alarm system, is it tested at least annually?
- _____ If you have interior standpipes and valves, are they inspected regularly?
- If you own the outside fire hydrants, are they flushed at least once
- a year and on a routine preventative maintenance schedule?
- Are fire doors and shutters in good operating condition?
- Are fire doors and shutters unobstructed and protected
- against obstructions, including their counterweights?
- _____ Are fire doors and shutter fusible links in place?
- _____ Are automatic sprinkler system water control valves, air and water pressure checked annually as required?
- Is the maintenance of automatic sprinkler systems assigned to responsible persons or to a sprinkler contractor?
- _____ Are sprinkler heads protected by metal guards, when exposed to physical damage?
- _____ Is proper clearance maintained below sprinkler heads?
- _____ Are smoke detectors operational and tested monthly?
- _____ Are portable fire extinguishers provided in adequate number and type?
- Are fire extinguishers mounted in readily accessible site and their location clearly identified?
- Are fire extinguishers inspected monthly by assigned personnel to ensure adequate charge, serviceability, mounted properly and documented on the inspection tag; inspected annually by authorized distributor?
- Are employees periodically instructed in the use of extinguishers and fire protection procedures?
- _____ Is there a minimum clearance of three feet between the front of electrical panels and equipment and any combustibles?
- Is there a minimum clearance of four feet in front of
- heating equipment or any open flame devices?
- _____ Do elevators return to the ground floor when the fire alarm goes off?

FIRST AID AND MEDICAL SERVICES

Is there a hospital, clinic, or infirmary for medical care in proximity (20 minutes of your work place)? If medical and first aid facilities are not in proximity of your workplace, is at least one employee on each shift currently qualified to render first aid? If an employee is expected or required to render first aid, have proper precaution been taken by the employer (offered the Hepatitis B series and document the acceptance or declination, universal precaution training, blood-borne pathogen training offered and documented)? Are medical personnel readily available for advice and consultation on matters of employee's health? Are emergency phone numbers posted? Are first aid kits easily accessible to each work area, with necessary supplies available, periodically inspected and replenished as needed? (Ensure the kit contains one-way microshield CPR devices, disposable gloves (protective), and does not contain oral medications.) Are means provided for quick drenching or flushing of the eyes and body (for a minimum of 15 minutes) in areas where corrosive liquids or material are handled? Is there a checklist/inventory of what is supposed to be in the kit?

Are employees trained in safe handling of hazardous chemicals such as acids,

HAZARDOUS CHEMICAL EXPOSURE

caustics, etc.?

- Are bulk drums of flammable liquids and transfer vessels grounded and bonded during dispersing (drums must be part of the grounding system)? Are employees aware of the potential hazards involving various chemicals stored or used in the workplace such as acids, bases, caustics, epoxies, phenols, etc.? Is employee exposure to chemicals kept within acceptable levels? Are eye wash fountains and safety showers provided in areas where corrosive chemicals are handled? Are all containers, such as vats, storage tanks, etc., labeled as to their contents, e.g., "CAUSTICS"? Are all employees required to use personal protective clothing and equipment when handling chemicals (gloves, eye protection, respirators, etc.)? Are flammable or toxic chemicals kept in closed containers when not in use? Are chemical piping systems clearly marked as to their content? Where corrosive chemical liquids are frequently handled in open containers or drawn from storage vessels or pipelines, is adequate means readily available for neutralizing or disposing of spills or overflows properly and safely? Have standard operating procedures been established and are they being followed when cleaning up chemical spills? Where needed for emergency use, are respirators stored in a convenient, clean, and sanitary location with an appropriate inspection record? Are respirators intended for emergency use adequate for the various uses for which they may be needed? Are employees prohibited from eating in areas where hazardous chemicals are present? Is personal protective equipment provided, used, and maintained whenever necessary?
 - Are there written standard operating procedures for the selection and use of respirators where needed?
 - If you have a written respirator protection program, are your employees instructed on the correct usage and limitations of the respirators? Are the respirators NIOSH approved for this particular application? Are they regularly inspected and cleaned, sanitized and maintained? Is the inspection documented?
 - Are you familiar with the Threshold Limit Values or Permissible Exposure Limits of airborne contaminants and physical agents used in your workplace?
 - Have control procedures been instituted for hazardous materials, where appropriate, such as respirators, ventilation systems, handling practices, etc.? Whenever possible are hazardous substances handled in properly designed and exhausted booths or similar locations?

- Do you use general dilution or local exhaust ventilation systems to control dusts, vapors, gases, fumes, smoke, solvents, or mists which may be generated in your workplace?
- Is ventilation equipment provided for removal of contaminants from such operations as: production grinding, buffing, spray painting, and/or vapor degreasing, and is it operating properly?
- _____ Do employees complain about dizziness, headaches, nausea, irritation, or other factors of discomfort when they use solvents or other chemicals?
- _____Is there a dermatitis problem? Do employees complain about dryness, irritation, or sensitization of the skin?
 - _____If internal combustion engines are used, is carbon monoxide kept within acceptable limits?
- _____Is vacuuming used, rather than blowing or sweeping dust whenever possible for clean up?
- _____ Are materials that give off toxic asphyxiate, suffocation, or anesthetic fumes, stored in remote locations when not in use?
- _____Have you considered the use of an industrial hygienist or environmental health specialist to evaluate your operation?

HAZARD COMMUNICATION (HazCom)

- Is Hazard Communication Act Right to Know/GA Public Employees Hazardous Chemical Protection and Right to Know Act of
- 1988"Notice to Employees" posted in all work areas?
- Have new employees received initial training?
- _____ Have all employees received annual refresher training?
- _____ Have employees been trained on the Global Harmonization System (GHS)?
- Have you considered the use of an industrial hygienist or environmental health specialist to evaluate your operation?
- _____ Is there a list of hazardous substances used in your workplace?
- Is there a Safety Data Sheet (SDS) readily available for each hazardous substance used?
- Are the SDS sheets filed in available workbooks?
- Are hazardous materials storage standards practiced?
- _____ Do you determine and provide the personal protective equipment required for the handling of the hazardous materials?
- Is each container for a hazardous substance (i.e., vats, bottles, storage tanks, etc.) labeled with product identity and a hazard warning (communication of the specific health hazards and physical hazards)?
- Is there a written hazard communication dealing with Safety Data Sheets (SDS), labeling, and employee training?
- _____ Is there an employee training program for hazardous substances?

Does this program include:

- _____ An explanation of what an SDS is and how to use and obtain one?
- _____ SDS content for each hazardous substance or class of substance? _____ An explanation of "Right to Know?"
- _____ Identification of where an employee can see the employers written hazard communication program and where
- hazardous substances are present in their work areas? The physical and health hazards of substances in the work
- area, and specific protective measures to be used?
- _____ Details of the hazard communications program,
 - including how to use the labeling system and SDS's?
- _____ Require the review of the SDS's by all employees who will be working with the hazardous material?
- Train employees in the proper handling of the hazardous materials including the use of properly fitted personal protective equipment?

_____ Monitor and enforce the use of the personal protective equipment? _____ Document the training?

INSPECTION COMMENTS/RECOMMENDATIONS

RMS – COMPRENENSIVE LOSS CONTROL PROGRAM MANUAL Page 46 of 260

NOISE

- Are there areas in the workplace where continuous noise levels exceed the Action Level of 85dBA?
- Is there an ongoing preventive health program to educate employees in safe levels of noise, exposures; effects of noise on their health; and the use of personal protection?
- Have work areas where noise levels make voice communication between employees difficult been identified and posted?
- Are noise levels being measured for an 8-hour time weighted average and records being kept?
- Have engineering controls been used to reduce excessive noise levels? Where engineering controls are determined to not be feasible, are administrative controls (i.e. worker rotation) being used to minimize individual employee exposure to noise?
- Is approved hearing protective equipment (noise attenuating devices with the proper Noise Reduction Rating) available to every employee working in noisy areas?
- _____ Have you tried isolating noisy machinery from the rest of your operation?
- If you use ear protectors, are employees properly fitted and instructed in their use?
- _____ Have you considered conducting a baseline audiometric test been performed on an employee prior to employment?
- Have you considered conducting audio-metric testing on employees in high noise areas to ensure that you have an effective hearing protection system?

PERSONAL PROTECTIVE EQUIPMENT AND CLOTHING (Employee Protection)

Are first-aid supplies adequate for the type of potential injuries in the workplace? Are protective goggles or face shields provided and worn where there is any danger of flying particles of corrosive materials? Are approved safety glasses required to be worn at all times in areas where there is a risk of eye injuries such as splashing of liquids, punctures, abrasions, contusions, or burns? Are employees who need corrective lenses (glasses or contacts) in working environments having harmful exposures, required to wear safety glasses, protective goggles, or use other medically approved precautionary procedures? Are protective gloves, aprons, shields, or other means provided against cuts, hot or corrosive liquids and chemicals? Are hard hats provided and worn where danger of falling objects exists? Are hard hats inspected periodically for damage to the shell and suspension system? Is appropriate foot protection required where there is the risk of foot injuries from hot, corrosive, poisonous substances, falling objects, and crushing or penetrating action? Are approved respirators provided for regular or emergency use where needed? Is all protective equipment maintained in a sanitary condition and ready for use? If protective clothing is provided and maintained by the employer is it a requirement that the employee may not bring the possibly contaminated clothing out of the work area? Do you have eyewash and a quick drench shower within the work area where employees are exposed to injurious corrosive materials? Where special equipment is needed for electrical workers, is it available? Where lunches are eaten on the premises, are they eaten in areas where there is no exposure to toxic materials or other health hazards? Is safety accountability included in all annual performance communications documents? Is protection against the effects of occupational noise exposure provided when the sound levels exceed recommended noise standards?

RECORD KEEPING

ei oi cc A	re employee's medical records and the record of mployee's exposure harmful to hazardous substances r physical agents up-to-date (must be kept onfidential and separate personnel files)? re employee training records maintained and available for
H tł A it	employee review? ave arrangements been made to maintain required records for ne legal period of time for each specific type record? re operating permits and records up-to-date for such ems as elevators, air pressure tanks, and liquefied etroleum gas tanks, etc.?

INSPECTION COMMENTS/RECOMMENDATIONS

RMS – COMPRENENSIVE LOSS CONTROL PROGRAM MANUAL Page 50 of 260

SAFETY AND HEALTH PROGRAM

- _____ Is there a written policy statement?
- Are current policy statements signed by management?
- _____ Are copies of the policy provided to new employees?
- Is someone responsible for the development, implementation and enforcement of the accident prevention plan?
- _____ Are employee/supervisor responsibilities and authority assigned?
- Has a safety team been established to monitor the safety and health program?
- Is there an established procedure for handling employee safety and health complaints?
- _____ Do you have an active safety and health program in operation?
- Is one person clearly responsible for the overall activities of the safety and health program?
- Do you have a safety committee or group made up of management and labor representatives that meet regularly and report in writing on its activities?
- _____ Do you have a working procedure for handling in-house employee complaints regarding safety and health?
- Are you keeping your employees advised of the successful effort and accomplishments you and/or your safety committee have made in assuring they will have a workplace that is safe and healthful?
- Are professional safety services or other sources utilized in revising or updating safety program?
- _____ Are follow-up procedures in place?
- Is safety accountability included in all annual performance communications documents?
- _____ Are records kept on job-related accidents, injuries and illnesses?
- Is there written documentation of safety activities
 - (meetings, training, inspections, etc.)?

SAFETY AND HEALTH TRAINING

- _____ Have new employees received orientation training?
- _____ Do employees participate in regularly scheduled safety meetings?
- _____ Does management provide resources and participate in employee training?
- _____ Have employees received and documented required training?
- _____ Do all employees receive refresher training at least annually?
- Have employees received instruction on reporting procedures to report unsafe conditions, defective equipment, unsafe acts, incidents, accidents and near misses?
 - _____ Have supervisors received instruction in accident
 - investigation and hazard abatement?

SANITATION - PROCEDURES FOR EQUIPMENT AND CLOTHING

- Is personal protective clothing or equipment that employees are required to wear or use, of a type capable of being cleaned easily and disinfected?
- Are employees prohibited from interchanging personal protective equipment, unless it has been properly cleaned?
- Are machines and equipment, which process, handle or apply materials that could be injurious to employees, cleaned and/or decontaminated before being overhauled or placed in storage?
- Are employees prohibited from smoking or eating in any area where contaminates that could be injurious if ingested are present?
- When employees are required to change from street clothing into protective clothing, is a clean change room with separate storage facility for street and protective clothing provided?
- Are employees required to shower and wash their hair as soon as possible after a known contact has occurred with a carcinogen?
- When equipment, materials, or other items are taken into or removed from a carcinogen-regulated area, is it done in a manner that will contaminate nonregulated areas or the external environment?

TRANSPORTING EMPLOYEES AND MATERIALS

Do employees who operate vehicles on public thoroughfares have valid operator's licenses?
When fifteen or more employees are regularly transported
in a van, bus or truck, is the operator's license appropriate
for the class of vehicle being driven?
Is each van bus or truck used regularly to transport
employees, equipped with an adequate number of seats?
When employees are transported by truck, are provisions
provided to prevent their falling from the vehicle?
Are vehicles used to transport employees equipped
with lamps, breaks, horns, mirrors, windshields and
turn signals in good repair?
Are transport vehicles provided with handrails, steps,
stirrups or similar devices, so placed and arranged that
employees can safely mount or dismount?
Do transport vehicles have at least two reflective type flares
or triangles?
Is a full charged fire extinguisher, in good condition, with at least
4 B:C rating maintained in each employee transport vehicle?
When cutting tools or tools with sharp edges are carried in
passenger compartments of employee transport vehicles, are they
placed in closed boxes or containers which are secured in place?
Are employees prohibited from riding on top of any load
that can shift, topple, or otherwise become unstable?
Are employees prohibited from jumping down from vehicles?

Facility Inspections

AISLES/WALKWAYS

- Are aisles and passageways kept clear?
- _____ Are aisles and walkways marked appropriately?
- _____ Are wet surfaces covered with non-slip materials?
- Are holes in the floor, sidewalk or other walking surfaces
- repaired properly, covered or otherwise made safe?
- Are there safe clearances for walking in aisles where motorized or
- mechanical handling equipment is operating?
- _____ Are materials or equipment stored in such a way that
- sharp objects will not interfere with the walkway?
- _____ Are spilled materials cleaned up immediately?
- _____ Are changes of direction or elevation readily identifiable?
- _____ Are aisles or walkways that pass near moving or operating
- machinery, welding operations or similar operations arranged so employees will not be subjected to potential hazards?
- _____ Is adequate headroom provided for entire length of any aisle or walkway?
- _____ Are standard guardrails provided whenever aisle or walkway
 - surfaces are elevated more than 30 inches above any adjacent floor or the ground?
- _____ Are bridges provided over conveyors and similar hazards?

BUILDING INSPECTION – EXTERIOR

- Is building address or identification clearly visible?
- _____ Is an unobstructed access road to the building provided?
- Are all building sides accessible to emergency equipment?
- _____ Are fire hydrants accessible?
- _____ Are sprinkler/standpipe connections accessible?
- _____ Are sprinkler/standpipe connections clearly marked?
- _____ Does building appear to be in good repair?
- _____ Is building free from signs of vandalism?
- _____ Are exterior walls free from cracks or other damage?
- _____ Are windows free from cracks or broken panes?
- _____ Has vegetation been cut back from the building?
- _____ Are combustible materials stored away from the building?
- _____ Are there any signs of damage to the building?

Parking Lots

- Are parking lots free of hazardous breakup, damage and debris?
 Are dead tree limbs trimmed?
- Are parking barriers in good repair and properly placed?
- _____ Are parking lots included in the inspection program?

Sidewalks (also see "SIDEWALKS" checklist section)

- _____ Are sidewalks free of hazardous cracks, break-up, damages and debris?
- _____ Are sidewalks surfaces have non-slip characteristics?
- _____ Are sidewalks included in the inspection program?

Steps and Stairs (also see "STAIRS AND STAIRWAYS" checklist section)

- _____ Are steps and stairs free of hazardous cracks, break-up, damages and debris?
- _____ Are stairs and stairways surfaces, non-slip in character?
- _____ Are handrails in place and in good repair where appropriate?
- _____ Are steps and stairs included in the inspection program?

BUILDING INSPECTION – INTERIOR (Including Offices)

Electrical

- _____ Are all electrical panels secured?
- Is a 3-foot clearance provided around all electrical panels?
- _____ Are all electrical rooms free from combustible storage?
- _____ Are all electrical panels cool to the touch?
- _____ Are all electrical panels free from evidence of burning?
- _____ Have all electrical circuits been identified?
- _____ Are all electrical switches and receptacles in good repair?
- _____ Has the use of extension cords been discontinued?
- _____ Have Ground Fault Circuit Interrupters (GFCIs) been provided on circuits in proximity to water?

Heating system

- _____ Is a 3-foot clearance provided around all heating equipment?
- _____ Are furnace/boiler rooms kept locked?
- _____ Are furnace/boiler rooms free from combustible storage?

Smoking

- _____ Is smoking prohibited in the building?
- _____ Are designated smoking areas properly identified?
- _____ Are non-combustible receptacles provided in smoking areas?
- _____ Are smoking materials disposed of properly?

Housekeeping

- _____ Is the work area clean and orderly?
- _____ Have all unnecessary items been removed?
- _____ Are floors clean, dry and not slippery?
- _____ Are spills mopped up in a timely manner?
- _____ Is someone designated to monitor removal of slip, trip and
- fall hazards (slippery rugs, upturned rug edges, frayed carpet, loose cords, melting ice and snow)?
- _____ Are aisles and passageways clearly marked?
- _____ Is regular pest control performed (if necessary)?
- _____ Is trash removed from the building daily?
- _____ Is storage restricted to designated areas?
- ____ Is storage neatly arranged?

Fire protection

	s building equipped with an automatic sprinkler system? Is main sprinkler control value accessible? Are all valves supplying water or air to the system open? Is sprinkler system tested on a quarterly basis? Are spare sprinkler heads available in the building? Is building equipped with a fire detection system? Does the system protect the entire building? Does system provide an alarm signal in the building? Does an alarm company monitor alarm system operation? Is alarm system tested on a monthly basis? Is main alarm panel in normal operating condition? Are all fire extinguishers inspected on a monthly basis? Do all extinguishers have a current inspection tag?
Emerger	ncy Evacuation
, ,	Are all exits and travel paths identified with "EXIT" signs? Are travel paths leading to exits free of obstructions? Are exits unlocked and operational? Are working emergency lights provided in the building? Are evacuation diagrams posted throughout the building? Have all employees been trained to understand evacuation procedures?
Steps an	d Stairs (also see "STAIRS AND STAIRWAYS" checklist section)
,	Are steps and stairs free of hazardous cracks, break-up, damages and debris? Are stairs and stairways surfaces, non-slip in character? Are handrails in place and in good repair where appropriate?

- _____ Is storage in the stairwell prohibited?
- _____ Are steps and stairs included in the inspection program?

Miscellaneous

- _____ Has flammable storage been limited to designated areas?
- _____ Is all cooking equipment protected by extinguishing systems?
- _____ Is cooking equipment clean?
- _____ Are all computer areas free from combustible storage?

INSPECTION COMMENTS/RECOMMENDATIONS

RMS – COMPRENENSIVE LOSS CONTROL PROGRAM MANUAL Page 58 of 260

CONFINED SPACES

Are confined spaces thoroughly emptied of any corrosive or hazardous substances, such as acids or caustics, before entry? Are all lines to a confined space, containing inert, toxic, flammable, or corrosive materials shut off and blanked or disconnected and separated before entry? Are all impellers, agitators, or other moving equipment inside confined spaces locked-out if they present a hazard? _ Is either natural or mechanical ventilation provided prior to confined space entry? Are appropriate atmospheric tests performed to check Oxygen deficiency, toxic substances and explosive concentrations in the confined space before entry? _ Is adequate illumination provided for the work to be performed in the confined space? Is the atmosphere inside the confined space frequently tested or continuously monitored during conduct of work? Is there an assigned safety standby employee outside of the confined space, when required, whose sole responsibility is to watch the work in progress, sound an alarm if necessary, and render assistance? Is the standby employee appropriately trained and equipped to handle an emergency? Is the standby employee or other employees prohibited from entering the confined space without lifelines and respiratory equipment if there is any question as to the cause of an emergency? Is the approved respiratory equipment required if the atmosphere inside the confined space cannot be made acceptable? Is all portable electrical equipment used inside confined spaces either grounded or insulated, or equipped with ground fault protection? Before gas welding or burning is started in a confined space, are hoses check for leaks, compressed gas bottles forbidden inside of the confined space, torches lighted only outside of the confined area and the confined area tested for an explosive atmosphere each time before a lighted torch is to be taken into the confined space? If the employees will be using oxygen-consuming equipment such as salamanders, torches, furnaces, etc., in a confined space, is sufficient air provided to assure combustion without reducing the oxygen concentration of the atmosphere below 19.5% by volume?

ELECTRICAL

- Do you specify compliance with National Electrical Code (NEC) for all contract electrical work?
- _____Have these employees been trained in Lock Out-Tag?
- _____ Are all outlets grounded?
- Are "cheater plugs" (3 prong to 2 prong) being used?
- Are all employees required to report as soon as practicable any obvious hazard to life or property observed in connection with electrical equipment or lines?
- Are employees instructed to make preliminary inspections and/or appropriate tests to determine what conditions exist before starting work on electrical equipment or lines?
- When electrical equipment or lines are to be serviced, maintained, oradjusted, are necessary switches opened, locked-out and tagged whenever possible?
- Are portable electric tools, electrical appliances such as vacuum cleaners, polishers, vending machines etc., and equipment grounded or of the double insulated type?
- _____ Do extension cords being used have a grounding conductor?
- _____ Are multiple plug adapters prohibited?
- Are ground-fault circuit interrupters (GFCI) installed on each temporary 15 or 20 Ampere, 120 Volts AC circuit at locations where construction, demolition, modifications, alterations, or excavations are being performed?
- Are all temporary circuits protected by suitable disconnecting switches or plug connectors at the junction with permanent wiring?
 Do you have electrical installations in hazardous dust or vapor areas? If so, do they meet the National Electrical Code (NEC) for hazardous locations?
- Is exposed wiring and cords with frayed or deteriorated insulation repaired or replaced promptly?
- _____ Are flexible cords and cables free of splices or taps?
- Are clamps or other securing means provided on flexible cords or cables at plugs, receptacles, tools, equipment, etc., and is the cord jacket securely held in place?
- Are all cords, cables and raceway connections intact and secure?
- _____ In wet or damp locations, are electrical tools and equipment
- appropriate for the use or location or otherwise protected? Is the location of electric power lines and cables (overhead,
- underground, under-floor, other than side-walls, etc.) determined before digging, drilling, or similar work is begun?

 Are metal measuring tapes, ropes, hand-lines or similar devices
with metallic thread woven into the fabric prohibited where they
could come into contact with energized parts of equipment or
circuit conductors?
 Is the use of metal ladders prohibited in areas where the ladders
or the person using the ladder could come into contact with
energized parts of equipment, fixtures, or circuit conductors?
Are all disconnecting switches and circuit breakers
 labeled to indicate their use or equipment served?
Are disconnecting means always opened before fuses are replaced?
 Do all interior wiring systems include provisions for grounding
 metal parts of electrical raceways, equipment and enclosures?
_ Are all electrical raceways and enclosures securely fastened in place?
 Are all energized parts of electrical circuits and equipment guarded
 against accidental contact by approved cabinets or enclosures?
Is sufficient access and working space provided and maintained
 about all electrical equipment to permit ready and safe
operations and maintenance?
•
 Are all unused openings (including conduit knockouts) in electrical
enclosures and fittings closed with appropriate covers, plugs or plates?
 Are electrical enclosures such as switches, receptacles, junction
boxes, etc., provided with tight-fitting covers or plates?
 Are disconnecting switches for electrical motors in excess of two
horsepower, capable of opening the circuit when the motor is in a
stalled condition, without exploding? (Switches must be
horsepower rated equal to or in excess of the motor hp rating)
 Is low voltage protection provided in the control device of
motors driving machines or equipment, which cause
probable injury from inadvertent starting?
 Is each motor disconnecting switch or circuit breaker
located within sight of the motor control device?
 Is each motor located within sight of its controller or the
controller disconnecting means capable of being locked in the
open position or is a separate disconnecting means installed in
the circuit within sight of the motor?
 Is the controller for each motor in excess of two horsepower,
rated in horsepower equal to or in excess of the rating of the
motor it serves?
 Are employees who regularly work on or around energized
electrical equipment or lines instructed in the cardio-
pulmonary resuscitation (CPR) methods?
 Are employees prohibited from working alone on energized lines
or equipment over 500 volts?

ELEVATED SURFACES, FLOOR AND WALL OPENINGS

 Are floor openings guarded by a cover, a guardrail, or equivalent
on all sides (except at entrance to stairways or ladders)?
 Are standard 4-inch toe-boards installed around the edges of
permanent floor opening beneath which people or machinery
could be exposed to falling objects)?
 Are skylight screens of such construction and mounting
that they will withstand a load of at least 200 pounds?
 Is the glass in the windows, door, glass walls, etc., which
are subject to human impact, of sufficient thickness and
type for the condition of use?
 Are grates or similar type covers over floor openings such as floor
drains of such design that foot traffic or rolling equipment will not
be affected by the grate spacing?
 Are unused portions of service pits and pits not actually in use
either covered or protected by guardrails or equivalent?
_ Are manhole covers, trench covers and similar covers, plus their
 supports designed to carry a truck rear axle load of at least 20,000
pounds when located in roadways and subject to vehicle traffic?
Are floor or wall openings in fire resistive construction provided
with doors or covers compatible with the fire rating of the
structure and provided with a Self-closing feature when
appropriate?
 Are signs posted, when appropriate, showing the
elevated surface load capacity?
 Are surfaces elevated more than 30 inches above the
floor or ground provided with standard guardrails?
 Is a permanent means of access and egress provided
to elevated storage and work surfaces?
Is required headroom provided where necessary?
 Is material on elevated surfaces piled, stacked or racked in a
manner to prevent it from tipping, collapsing, rolling or spreading?
 Are dock boards or bridge plates used when transferring materials
between docks and trucks or rail cars?

INSPECTION COMMENTS/RECOMMENDATIONS

RMS – COMPRENENSIVE LOSS CONTROL PROGRAM MANUAL Page 64 of 260

EXITING OR EGRESS

Are all exits marked with an exit sign?

_____ Are the directions to exits, when not immediately apparent, marked with visible signs?

- Are doors, passageways or stairways, that are neither exits nor access to exits and which could be mistaken for exits, appropriately marked "NOT AN EXIT," "TO BASEMENT," "STOREROOM'" etc.?
- Are exit signs provided with the word "EXIT" in lettering at least 5 inches high and the stroke of the lettering at least ½ inch wide?
- _____ Are exit doors side-hinged?
- _____ Are aisles width maintained?
- _____ Are all exits kept free of obstructions?
- Are at least two means of egress provided from elevated platforms, pits or rooms where the absence of a second exit would increase the risk of injury from hot, poisonous, corrosive, suffocating, flammable, or explosive substances?
- _____ Are there sufficient exits to permit prompt escape in case of emergency?
- _____ Are special precautions taken to protect employees
- during construction and repair operations?
- _____ Is the number of exits from each floor of a building
- and the number of exits from the building itself, appropriate for the building occupancy load and
 - function?
- Are exit stairways which are required to be separated from other parts of the building, enclosed by at least a 2-hour fire-resistive construction in buildings more than 4 stories in height, and not less than 1-hour fireresistive construction elsewhere?
- Where ramps are used as part of required exiting from a building, is the ramp slope limited to 1-foot vertical and 12 feet horizontal?
- Where exiting will be through flameless glass doors, glass exit doors, storm doors, etc., are the doors fully tempered and meet the safety requirement s for human impact?
- Are doors, which are required to serve as exits, designed and constructed so that the way of exit travel is obvious and direct?
- Are windows, which could be mistaken for exit doors, made inaccessible by means of barriers and railings?

Are exit doors operable from the direction of exit
travel without the use of a key or any special
knowledge or effort (opened with one motion) when
the building is occupied?
Is a revolving, sliding or overhead door prohibited from
serving as a required exit door?
Where panic hardware is installed on a required exit
door, will it allow to door to open by applying a force of
15 pounds or less in the direction of the exit traffic?
Are doors on cold storage rooms provided with an
inside release mechanism, which will release the latch
and open the door even if it is padlocked or otherwise
locked on the outside?
Where exit doors open directly onto any street, or
other area where vehicles may be operated, are
adequate barriers and warnings provided to prevent
employees stepping into the path of traffic?
Are doors that swing in both directions and are located
between rooms where there is frequent traffic,
provided with viewing panels in each door?

FLAMMABLE AND COMBUSTIBLE MATERIALS

Are combustible scraps, debris, and waste materials
(oily rags, etc.) stored in covered metal receptacles and
removed from the work-site daily?
Is proper storage practiced minimizing the risk of fire
and spontaneous combustion?
Are approved containers and tanks used for the
storage and handling of flammable and
combustible liquids?
Are all connections on drums and combustible
liquid piping, vapor and liquid tight?
Are all flammable liquids kept in closed containers when
not in use (e.g. pans, cleaning tanks etc.)?
Are bulk drums of flammable liquids and transfer vessels
grounded and bonded during dispersing (drums must be
part of the grounding system)?
Do storage rooms for flammable and combustible liquids
have explosion-proof lights?
Do storage rooms for flammable and combustible
liquids have mechanical or gravity ventilation?
Is liquefied petroleum gas stored, handled, and used in
accordance with safe practices and standards?
Are liquefied petroleum gas storage tanks guarded
to prevent damage from vehicles?
Are no smoking signs posted around liquefied petroleum gas tanks?
Are liquefied petroleum storage tanks guarded to prevent
damage from vehicles?
Are all solvent wastes, and flammable liquids kept in fire-
resistant, covered containers?
Is vacuuming used whenever possible rather than
blowing or sweeping combustible dust?
Are firm separators placed between containers of
combustibles or flammables, when stacked one upon
another, to assure their support and stability?
Are fuel gas cylinders separated by distance, fire resistant
barriers, etc. while in storage?
Are fire extinguishers selected and provided for the
types of materials in the areas where they are to be
used?
Class A Ordinary combustible material fires.
Class B Flammable liquid, gas or grease fires.
Class C Energized-electrical equipment fires.

Class D Metal Powders. Class K Kitchen area
 Are appropriate fire extinguishers mounted within 75 feet of outside areas containing flammable liquids, and within 10 feet of any inside storage area for such materials?
 Are extinguishers free from obstructions or blockage? Are all extinguishers serviced, maintained, and tagged at intervals not to exceed one year?
 Are all extinguishers fully charged and in their designated places? Where sprinkler systems are permanently installed,
are the nozzle heads so directed or arranged that water will not be sprayed into operating electrical switchboards and equipment? Are "NO SMOKING" signs posted, and rules enforced
in appropriate areas where flammable or combustible materials are used or stored?
 Are safety cans used for dispensing flammable or combustible liquids at a point of use? Are all spills of flammable or combustible liquids cleaned up promptly? Are storage tanks adequately vented to prevent the
 development of excessive vacuum or pressure, because of filling, emptying, or atmosphere temperature changes? _ Are storage tanks equipped with emergency venting that will relieve excessive internal pressure caused by fire exposure?

GROUNDS (Including Campgrounds)

- _____ Are there any apparent signs of physical
- contamination: dead vegetation, noticeable stains on the ground, standing oil?
- _____ Are any chemicals or fuels handled on the grounds; were there ever?
- Could activities on adjacent properties pose any environmental risks?
- _____ Do you have any underground storage tanks (UST) in use, currently?
- _____ Does your facility have any old unused USTs on the premises?
- _____ Do you store any hazardous materials in USTs?
- _____ Do you store any petroleum products in USTs?
- Has your location notified the appropriate state agency about its USTs?
- _____ Have you determined and used the proper EPA or state notification form?
- _____ Are the USTs on your premises visually inspected on a regular basis?
- _____ Have you instituted a method of release detection for your USTs?
- _____ Do you know and follow release reporting,
- investigation and confirmation procedures?
- _____ Do you have any areas (parking lot, excavation area, refuse area) where storm water runoff would be contaminated with hazardous pollutants?
- If hazardous waste is stored on the grounds, are all hazardous waste requirements
 - complied with?
- _____ Are there any dead branches that could break off and
- cause damage in the event of a strong wind?
- _____ Are there dead branches or other debris on the
- ground, potholes, protruding rocks or campsite
 - indicators causing trip and fall hazards?
- _____ Is there surface water standing on the ground, that requires drainage?
 - Is there any naturally occurring skin irritants or dermatitis
 - inducing agents such as Poison Ivy, Poison Oak, and
 - Poison Sumac that should be removed?

HAZARDOUS WASTE/CHEMICAL STORAGE AREAS

_ Have all employees been trained to understand
specific responsibilities in an emergency?
Is emergency information posted in every area
where you store hazardous waste an all containers
appropriately labeled with contents?
 Is the necessary emergency equipment available
(fire extinguishers, spill control supplies,
absorbents, SDSs)?
Do you have containers that you use to store waste
temporarily (accumulate) before transport?
Does each accumulation container meet
hazardous waste container requirements?
_ Are all solvent wastes and flammable liquids kept in
fire-resistant, covered containers until they are
removed from the work site?
Is each accumulation container marked with the
date accumulation began and contents?
 _ Is each container kept closed, except when adding or removing waste?
Does your hazardous storage area provide secondary containment?
 Are areas where containers are stored inspected for leaks at least
weekly?
Are containers holding ignitable or reactive wastes
stored at least 50 feet within the facility's property
line?
 Is there enough aisle space to allow unobstructed
movement of personnel and equipment?
 Is each container that is being shipped marked in
accordance with DOT requirements?
 Is vacuuming used whenever possible rather than
blowing or sweeping combustible dust?
 _ Are firm separators placed between containers of
combustibles or flammables when stacked one upon
another to assure their support and stability?
 _ Are all containers over 30 gallons stacked individually?
 _ Are combustible scrap, debris, and waste materials
(oily rags, etc.) stored in covered metal receptacles
and removed from the work site promptly?
 _ Is proper storage practiced minimizing the risk of fire
including spontaneous combustion?
 Are all connections on drums and combustible
liquid piping, vapor and liquid tight?

Are all flammable liquids kept in closed containers	
when not in use (e.g. parts cleaning tanks, pans,	

etc.)?

- Are bulk drums of flammable liquids grounded and bonded to containers during dispensing?
- Are safety cans used for dispensing flammable or
- combustible liquids at point of use?
- _____ Are all spills of flammable or combustible liquids cleaned up promptly?
- Are storage tanks adequately vented and equipped with emergency venting?
- Is smoking ban enforced in the areas involving storage and use of hazardous materials?

HOUSEKEEPING AND GENERAL WORK ENVIRONMENT

- Is smoking only permitted in "designated" smoking areas?
- _____ Are "no smoking" and "smoking" signs prominently posted?
- Are approved covered metal containers used for oily and paint-soaked waste?
- _____ Are flammables stored in approved flammable cabinets?
- _____ Are waste receptacles provided and emptied regularly?
- _____ Are spray paint booths, dip tanks and their exhaust ducts cleaned regularly?
- _____ Is lighting in all areas adequate?
 - Are building exit signs operating and emergency
 - exits clear and provided with inside opening
 - devices?
- _____ Are floor load capacities posed in second floor lofts and storage areas?
- Are floor openings protected with toe boards and railings, or a floor hole cover?
- Are stairways in good condition, with standard railings provided for every flight having four or more risers?
- Are portable ladders adequate for their purpose, in good condition, and provided with secure footing?
- Are fused ladders equipped with side rails, cages or
 - special safety climbing devices and in good condition?
 - _____ Are aisles and passageways marked and free of obstructions?

LABORATORIES - SCIENCE

Work Habits

 Is it the policy of the facility to encourage people to
never work alone in a science laboratory or storage
area?
 Is eating, drinking, smoking, chewing gum or tobacco
banned in a science laboratory or storage room
unless a designated "clean area" is provided?
 Is the storage of food or beverages in the laboratory environment
prohibited?
 Is it a policy to never pipette by mouth?
 Is washing hands before and after work in a science
laboratory, and after spill cleanups required?
 Is loose clothing (e.g. sleeves, full cut blouses, neckties
etc.), long hair and dangling jewelry prohibited?
 Is it required to tape all Dewar flasks?
 Is it a policy to never leave heat sources
unattended (e.g. gas burners, hot plates, heating
mantles, sand baths, etc.)?
 Is it required that the storage of reagents and/or
apparatus be on a lab bench, and that lab shelves be
kept organized?
 Is it a policy to never place reactive chemicals (in
bottles, beakers/flasks, wash bottles, etc.) near the
edges of a lab bench?
 Is a fume hood required when working with volatile substances?
 Are employees instructed not to lean into the fume hood?
 Is the use of the fume hood as a storage area prohibited?
 _ Are the Safety Data Sheets (SDS) for each chemical obtained
and read before beginning an experiment and kept in a
designated area for easy access?
 Are new lab procedures analyzed in advance to determine hazardous
areas?
 _ Are accidents analyzed to prevent repeat occurrences?
 _ Is protection provided for not only the lab worker
but also the lab partner working nearby?
 _ Is mixing and disposing of chemicals in the sink drain prohibited?
 _ Are co-workers always informed of plans to carry out hazardous work?
 To allow meaningful retrospective contamination
studies, is a record kept of who worked with what,
when, and how long?

Are regular in-house safety and health	
inspections performed with an emphasis	on
improvement rather than guilt?	
Are lab occupants informed regarding the	e alarm bell and
what to do if it sounds?	
Does your facility conduct regular fire or	emergency drill
with critical reviews of the results?	
Have all employees been trained to unde	rstand
specific responsibilities in an emergency?)
Is there an established procedure in case	of an emergency
(e.g. what devices should be turned off, w	hich escape route
to use, a personnel meeting place outside	the building, a
person designated to authorize re-entry in	nto the building)?
Have lab personnel received current train	ning in first aid, CPR, etc?

Safety Wear

Facilities and Equipment

- _____ Are separate containers for trash and broken glass required?
- _____ Are emergency response procedures indicated in the facility plan?
- _____ Have all employees been trained to understand specific responsibilities in an emergency?
- Are emergency routes designated and pested in wor
- Are emergency routes designated and posted in work areas?
- Are all escape routes, and alternate escape routes monitored to ensure they are not obstructed?
- _____ Are fire doors monitored to ensure that they are not blocked open?
- _____ Is it a facility policy to never store materials in lab or in aisles?
- _____ Do all moving belts and pulleys have safety guards?
- Are lab personnel instructed in the proper use of
 - the eyewash fountain, emphasizing rolling of the
 - eyeballs, and turning eyelids "inside-out"?
 - ____ Are eyewash fountains installed which supply at least 15

minutes of water flow? Are safety showers and eyewash fountains regularly inspected and documented? Does your facility sample breathing air space for measurement of possible contaminants, and document the report? Are fire blankets regularly inspected for rips and holes and keep good records of the inspections? Are current emergency phone numbers posted next to the phone? Are fire extinguishers placed near an escape route, not in a "dead end"? Does your facility regularly maintain fire extinguishers, maintain records, and train personnel in the proper use of extinguishers? Are personnel familiarized with the meaning of "Class A fire", "Class B fire", etc., and how they relate to fire extinguisher use? Are hoods regularly checked for proper draft and ensure that exhaust air from an external hood vent is not redrawn into room air? ____ Are all compressed gas cylinders secured when in use and while being transported? Are the empty and full compressed gas cylinders separated and marked as such? While Oxygen and Acetylene Compressed Gas cylinders are being stored, are they separated at least 20 feet or by a 5 Feet Fire Wall? Does your facility have installed chemical storage shelves with lips (never use stacked boxes in lieu of shelves)? Is it required that your lab use only an explosion-proof refrigerator for lab storage? ____ Does your facility have appropriate equipment and materials available for spill control and replaced when it becomes out dated?

MATERIAL HANDLING

Is there safe clearance for equipment through aisles and doorwa Are aisle-ways designated, permanently marked, and kept clear to allow unhindered passage? Are motorized vehicles and mechanized equipment inspected daily or prior to use i.e. forklifts? Are vehicles shut off and breaks set prior to loading or unloading Are containers of combustible or flammables, when stacked while being moved, always separated by dunnage sufficient to provide stability?	
Are dock boards (bridge plates) used when loading or unloading operations are taking place between vehicles and docks?	
Are trucks and trailers secured from movement during loading and unloading operations?	
Are dock plates and loading ramps constructed and maintained with sufficient	
strength to support imposed loading? Are hand trucks maintained in safe operating condition?	
Are chutes equipped with sideboards of sufficient height to prevent the materials being handled from falling off?	
Are chutes and gravity roller sections firmly placed or secured to prevent displacement?	
At the delivery end of the rollers or chutes, are provisions made to brake the movement of the handled materials?	
Are pallets usually inspected before being loaded or moved? Are hooks with safety latches or other	
arrangements used when hoisting materials so that slings or load attachments won't accidentally slip off the hoist hooks?	
Are securing chains, ropes, chocks, or slings adequate for the job to be performed? When hoisting material or equipment, are provisions	
made to assure no one will be passing under the suspended loads?	
Are the hoists in the building annually inspected by an outside vendor?	
Are safety data sheets available to employees handling hazardous substances?	

OFFICES – see "Building Inspection – Interior" PARKING LOTS – see "Building Inspection Exterior"

PIPING SYSTEM IDENTIFICATION

- When non-potable water is piped through a facility, areoutlets or taps posted to alert employees that it isunsafe and not to be used for drinking, washing orother personal use?When hazardous substances are transported through aboveground piping, is each pipeline identified at points whereconfusion could introduce hazards to employees?
- _____ When pipelines are identified by color painting, are all visible parts of the line so identified?
- When pipelines are identified by color painted bands or tapes, are the bands or tapes located at reasonable intervals and at each outlet, valve or connection?
- When pipelines are identified by color is the color code posted at all locations where confusion could introduce hazards to employees?
- When the contents of pipelines are identified by name or name abbreviation, is the information readily visible on the pipe near each valve or outlet?
- When pipelines carrying hazardous substances are identified by tags, are the tags constructed of durable materials, the message carried clearly and permanently distinguishable and are tags installed at each valve or outlet?
- When pipelines are heated by electricity, steam or other external source, are suitable warning signs or tags placed at unions, valves, or other serviceable parts of the system?

SIDEWALKS

Are proper standards used when designing or modifying a sidewalk? Is there a standard established to inspect sidewalks for defects and the type, size/severity, and locations? Such as:

- _____ blow-up
- _____ depression
- _____ cracking
- _____ gaps
- _____ faulting
- _____ tilting
- _____ separating
- _____ scaling
- _____ swelling
- _____ rises and drop-offs
- _____ improper drainage, etc.?

Are sidewalks routinely inspected for obstructions:

- vehicles
- _____ tree limbs
- _____ dirt/debris
- _____ vegetation, etc.?
- _____ Are bridges provided over permanent hazards that cannot be bypassed?
- _____ Are the deficiencies documented and repaired?

STAIRS AND STAIRWAYS

Are stairways free of hazardous cracks, break-up, damage and debris? Are standard stair rails or handrails on all stairways having four or more risers? _____ Are all stairways at least 22 inches wide? Do stairs have at least a 6'6" overhead clearance? ____ Do stairs angle no more than 50 and no less than 30 degrees? Are stairs of hollow pan type treads and landings filled to noising level with solid material? Are step risers on stairs uniform from top to bottom, with no riser spacing greater than 7 ½ inches? Are steps on stairs and stairways designed or provided with a surface that renders them slip resistant? Are stairway handrails located between 30 and 34 inches above the leading edge of stair treads? Do stairway handrails have at least 1¹/₂ inches of clearance between the handrails and the wall or surface they are mounted on? Are stairway handrails capable of withstanding a load of 200 pounds applied in any direction? Where stairs or stairways exit directly into any area where vehicles may be operated, are adequate barriers and warnings provided to prevent employees from stepping into the path of traffic? ____ Do stairway landings have a dimension measured in the direction of travel, at least equal to the width of the stairway? Is the vertical distance between stairway landings limited to 12 feet or less?

VEHICLE MAINTENANCE AREA

Are correct lockout/tagout procedures in use? Is compressed air for cleaning less than 30 psi? Are storage cabinets used to hold flammable liquids, labeled "Flammable – Keep Fire Away?" Are flammable liquids, such as gasoline, kept in a safety can? If carbon monoxide is present, due to forklifts, heaters or idling vehicles, are signs posted warning of its presence? Is all machinery and equipment kept clean and properly maintained? Is protective clothing and equipment provided and used when cleaning up spilled toxic or otherwise hazardous materials or liquids? _____ Are work surfaces kept dry or appropriate means taken to assure the surfaces are slip-resistant? Are all spilled materials or liquids cleaned up immediately? Do you have emergency eye wash and shower facilities within the work area where employees are exposed to injurious corrosive materials? Is it prohibited to fuel and internal combustion engine with a flammable liquid while the engine is running? _____ Are fueling operations done in such a manner that likelihood of spillage will be minimal? When spillage occurs during fueling operations is the spilled fuel washed away completely, evaporated, or other measures taken to control vapors before restarting the engine? Are batteries charged in a properly vented room? Is smoking ban enforced? Are facilities provided for flushing spilled electrolyte? Do you prevent open flames, sparks in immediate area? Is required personal protective equipment used? Are eye wash fountains and safety showers provided in areas where corrosive chemicals are handled? Is it prohibited to fuel an internal combustion engine with a flammable liquid while the engine is running? Are fueling operations done in such a manner that likelihood of spillage will be minimal? Are fuel caps replaced and secured before starting the engine? In fueling operations, is the proper grounding maintained between the container and the fuel tank? _____ Are fueling hoses of a type designed to handle the specific type of fuel? _____ Is it prohibited to handle or transfer gasoline in open containers? Are open lights, open flames, or sparking, or arcing equipment prohibited near fueling or transfer of fuel operations?

 Is smoking prohibited in the vicinity, of fueling operations? Are fueling operations prohibited in building or other enclosed areas that are not specifically ventilated for this purpose? Where fueling or transfer of fuel is done through a gravity flow system, are the nozzles of the self-closing type? Where tires are mounted and/or inflated on drop center wheels, is a safe practice procedure posted and enforced?
 Where tires wheels with split rims and/or retainer rings banned from use?
 Does each tire inflation hose have a clip-on chuck with at least 24 inches of hose between the chuck and an in-line hand valve and gauge? Does the tire inflation control valve automatically shut off the airflow, when the valve is released? Are employees strictly forbidden from taking a position directly over or in front of a tire while it is being inflated?

WATERFRONT FACILITIES

Warning Signs and Bulletin Boards

	Are signs posted relative to waterfront safety (warnings, rules, regulations, etc.)? Are signs and bulletin boards located so they will be seen by all using the facilities before they enter the area? Where life guards are not provided are there signs denoting this placed at obvious points along the swimming area?
Parking	Lots
	Are parking lots free of hazardous breakup, damage and debris? Are dead tree limbs trimmed? Are parking barriers in good repair and properly placed? Are parking lots included in the inspection program?
Sidewal	ks (also see "SIDEWALKS" checklist section)
	Are sidewalks free of hazardous cracks, break-up, damages and debris? Are sidewalks surfaces have non-slip characteristics? Are sidewalks included in the inspection program?
Steps ar	nd Stairs (also see "STAIRS AND STAIRWAYS" checklist section)
debris?	Are steps and stairs free of hazardous cracks, break-up, damages and
	Are stairs and stairways surfaces non-slip in character? Are handrails in place and in good repair where appropriate? Are steps and stairs included in the inspection program?
Zoned S	wimming Beaches
	Where life guards are not provided are there signs denoting this placed at obvious points along the swimming area? Are beaches free of hazardous debris? Are swimming areas inspected on a regular basis for underwater hazards and removed where feasible? Are appropriate warning signs in place? Are dead tree limbs trimmed and removed? Are zoned swimming beaches included in the inspection program?

Playground Slides in Water

Does slide meet U.S. Consumer Product Safety Guide Has slide been installed in accordance with manufact Is the slide included in the inspection program?		
Regulatory signs, markers, buoys, and other warning or mark	king devices	
Are all regulatory signs, markers, buoys, and warning devices placed, marked and meet specification with standards? Are these devices in serviceable condition? Are these devices included in the inspection program	required	
Boat Docks		
 Have all missing, broken, weak or rotting deck, and structural lumber been replaced? If planking is used, are gaps between planks less than shrinkage? Are all frames, anchors, and supports solid and stable Are all floats securely attached? Have loose fasteners, protruding nails, screws, or bol Have exposed open ends of upright stand supporters Have any gaps over one inch between dock sections Have pull cables on slide-in docks retracted as far as Are appropriate warning signs in place? Is a slip free surface maintained on all decking (especeed) Is all wood material in the structure and decking preservative? Do docks have adequate and approved-type floatation (material which will not become waterlogged or sink punctured)? Do docks/slip fingers exceed the minimum freeboarce inches above water level)? Does the substructure have any broken, rusted, or main the access bridge between the shore and the dock free and wide enough to permit safe pedestrian pass Are all handrails structurally sound, safe and in well-condition? Does the roof and roof superstructures have any broken, rusted or missing members? 	e? Its repaired? s been covered? been covered? possible? cially when wet)? ssure treated on material s when d (6 hissing members? stable, slip sage?	

- Is there one Coast Guard approved throw-type floatation device with 60 feet of 3/8-inch diameter rope attached or a reach pole on each main walkway or every 200 feet? When constructing new facilities or alteration of
 - existing facilities, are they barrier free and usable by persons with disabilities?
- Are boat docks included in the inspection program?

Boat Ramps

- _____ Have damaged surfaces been repaired?
- _____ Are boat ramps clear of excess debris?
- _____ Has the boat ramp area been checked for
- underwater hazards and removed where feasible?
- _____ Are appropriate warning signs in place?
- _____ Are boat ramps included in the inspection program?

Change houses/Bathhouses/Comfort Stations

- _____ Have loose or deteriorating lumber, protruding nails or fasteners,
- loose shingles and other structural damages repaired?
- _____ Are floors free on hazardous cracks?
- _____ Have hot water heaters and mixing valves been adjusted properly?
- Are automatic door closures properly adjusted to prevent slamming?
- Are Ground Fault Circuit Interrupters (GFCI) breakers or receptacles installed?
- _____ Are all indoor, outdoor, and security lighting operational?
- _____ Are all fixtures in good repair?
- Are all well pipes/casings, septic system covers, cistern covers and other above-ground fixtures secured and landscaped or marked to make visible if near areas of foot traffic?
- Are change houses/bathhouses/comfort stations included in the inspection program?

Facilities for accessibility of disabled persons

- Are standard facilities for disabled persons provided at
- comfort stations and pedestrian access points?
- Can disabled persons easily gain access to the waterfront facilities?
- Is accessibility of disabled persons to the facilities included in
 - the inspection program?

Miscellaneous structures and equipment on beaches

Inspect the following to ensure that all are in good state of repair, functioning properly and properly placed, secured or anchored when applicable:

- _____ individual picnic shelters;
- _____ permanent beach play equipment (see "PLAYGROUND" checklist section);
- _____ benches;
- _____ fire-grates;
- _____ picnic tables;
- _____ dumpsters;
- _____ traffic, directional and informational signs;
- _____ rip rap;
- _____ security lighting;
- lifesaving stations;
- retaining walls.
- _____ Are these miscellaneous structures and equipment
 - included in the inspection program?

Equipment Inspections

BATTERY CHARGING AREA- see Vehicle Maintenance Area COMPRESSED GAS CYLINDERS- see Welding, Cutting, and Brazing

COMPRESSORS/COMPRESSED AIR

- _____ Are compressors equipped with pressure relief valves, and pressure gauges?
- _____ Are compressor air intakes installed and equipped to ensure that only clean uncontaminated air enters the compressor?
- _____ Are air filters installed on the compressor intake?
- _____ Are compressors operated and lubricated in accordance with the manufacture's recommendations?
- _____ Are safety devices on compressed air systems check frequently?
- _____ Before any repair work is done on the pressure system of a
- compressor, is the pressure bled off and the system locked-out?
- Are signs posted to warn of automatic starting feature of the compressor?
- _____ Is the belt drive system totally enclosed to provide
- protection for the front, back, top, and sides?
- _____ Is it strictly prohibited to direct compressed air towards a person?
- _____ Are employees prohibited from using highly
- compressed air for cleaning purposes?
- _____ If compressed air is used for cleaning off clothing; it's
- the pressure reduced to less than 10-psi?
- When using compressed air for cleaning, do employees wear protective chip guarding and personal protective equipment?
- Are safety chains or other suitable locking devices used at couplings of high-pressured hose lines where a connection failure would create a hazard?
- Before compressed air is used to empty containers of liquid, is the safe working pressure of the container checked?
- When compressed air is used with abrasive blast cleaning equipment, is the operating valve a type that must be held open manually?
- When compressed air is used to inflate auto tires, is a clip-on chuck and an inline regulator preset to 40 psi required?
- _____ Is it prohibited to use compressed air to clean up or move combustible dust if such action could cause the dust to be suspended in the air and cause a fire or explosion hazard?

	s every receiver equipped with a pressure gauge and with one or
	more automatic, spring-loaded safety valves?
	s the total relieving capacity of the safety valve capable of
F	preventing pressure in the receiver from exceeding the maximum
ā	allowable working pressure of the receiver by more than 10
ŗ	percent?
I	s every air receiver provided with a drainpipe and valve at the
I	owest point for the removal of accumulated oil and water?
<i>F</i>	Are compressed air receivers periodically drained of moisture and oil?
<i>F</i>	Are all safety valves tested frequently and at regular intervals to
C	determine whether they are in good operating condition?
I	s the inlet of air receivers and piping systems kept free
C	of accumulated oil and carbonaceous materials?

FALL PROTECTION

Are supervisors required to menitor and enforce	
Are supervisors required to monitor and enforce the use of written fall protection procedures?	
Do workers know they are responsible to know and follow	
fall protection procedures?	
If standard fall protection is not feasible, are all workers required	
to tie off with a full body harness and shock-absorbing lanyard	
equipped with double locking snaps?	
Is the use of body belts as part of a Personal Fall Arrest System (PFA	12)
prohibited?	1 3)
Are only locking type snap-hooks permitted for use in personal fall	
arrest systems and positioning systems?	
Is it required that the lanyard must be attached to the D-ring	
in the center of the back and to a structural member capable	
of supporting a 5,000-pound load in the event of a fall?	
Are tie off points required to be above the head as high as possible	?
Is it required that lanyards can be no longer than six feet?	
Are employees working from swing scaffolds, boatswain chairs,	
spider baskets, etc., required to be tied off to an independent	
lifeline which is securely attached to a structural member?	
Is each worker required to have a separate lifeline to themselves?	
Is it required that employees working near electrical equipment use	e
nylon or other non-conductive lanyards (steel slings prohibited)?	
Are all fall protection equipment protected from damage and kept	
in good repair i.e. away from grease/oil, dampness, dirt, sunlight?	
Is any equipment subject to a fall (in-service loading)	
immediately removed from service?	
Are all employees that are exposed to fall hazards trained in fall	
protection procedures, held accountable for compliance, and the	
training documented?	
Are employees properly trained on Donning & Doffing	
Fall Protection Equipment?	
Is fall protection utilized at the following heights:	
Commercial roofing – six feet or higher?	
Residential roofing – 25 feet or higher?	

- _____ General Industry four feet or higher?
- _____ Grain handling facilities six feet or higher where feasible?
- _____ Steel erection 25 feet or higher?
- _____ Scaffolds 10 feet or higher?
- _____ When scaffold is less than 45 inches six feet or higher?

____ Fixed ladders – 25 feet or higher?

INSPECTION COMMENTS/RECOMMENDATIONS

RMS – COMPRENENSIVE LOSS CONTROL PROGRAM MANUAL Page 90 of 260

FISH CLEANING STATIONS

- Are fish cleaning stations installed in accordance with manufacturers' instructions?
- _____ Are instructions for use and appropriate warnings posted?
- _____ Are all guards in place?
- _____ Is all equipment functioning properly and in clean condition?
- _____ What was the date of the last inspection?

FORKLIFTS - INDUSTRIAL TRUCKS

Also see Material Handling

	Are only employees who have been trained in the proper use of hoists allowed to operate them?
I:	s operator training documented?
A	re you forklift operators certified every 3 years?
s / 	s an Annual Refresher for forklift operators conducted? Are only trained/certified personnel allowed to operate industrial trucks? s substantial overhead protective equipment provided on high lift rider equipment? s use of hard hats and appropriate foot protection required? Are your forklifts, motorized vehicles and mechanized equipment inspected daily or prior to use? Are all industrial trucks not in safe operating condition removed from service?
	Are repairs to fuel and ignition systems conducted
 / / / / / /	only in areas specifically designed for them? s it prohibited to fuel an internal combustion engine with a flammable liquid while the engine is running? Are fueling operations done in such a manner that ikelihood of spillage will be minimal? When spillage occurs during fueling operations is the spilled fuel washed away completely, evaporated or other measures taken to control vapors before restarting the engine? Are the required lift trucks operating rules posted and enforced? s directional lighting provided on each industrial truck that operates in an area with less than 2-foot candles per square foot of generated lighting? Does each industrial truck have a warning horn, whistle, gong, or other device which can clearly be heard above the normal noise in the areas where operated? Are the brakes on each industrial truck capable of bringing the vehicle to a complete and safe stop when fully loaded? Will the industrial truck's parking brake effectively prevent the vehicle from moving when unattended? Are trucks shut off and breaks set prior to loading or unloading?
ן ג	Are containers stored, stacked, blocked and limited in neight so they are stable and secure? Are dock boards (bridge plates) used when loading or unloading operations are taking place between vehicles and docks?

 Are trucks and trailers secured from movement during loading and unloading?
 Are industrial trucks operating in areas where flammable gases or vapors, or combustible dust or ignitable fibers may be present in the atmosphere, approved for such locations?
 Are motorized and hand/rider safety mechanism designed so that the brakes are applied, and power to drive the motor shuts off when the operator releases his or her grip on the device that controls the travel? Are industrial trucks with internal combustion engine, operated in buildings or enclosed areas, carefully checked to ensure
operations do not cause harmful concentration of dangerous gases or fumes?

FUELING- See Vehicle Maintenance Area GRINDERS

Abrasive Wheel Equipment

- _____ Is the work rest used and kept adjusted to within 1/8 inch of the wheel?
 - Is the adjustable tongue on the top side of the grinder
- used and kept adjusted to within ¼ inch of the wheel?
- Do the guards cover the spindle, nut, and flange and 75 percent of the wheel diameter?
- Are bench and pedestal grinders permanently mounted?
- _____ Is there signage posted requiring the use of eye protection?
- _____ Are goggles or face shields always worn when grinding?
- Is the maximum RPM rating of each abrasive wheel compatible with the RPM rating of the grinder motor?
- Are fixed or permanently mounted grinders connected to their electrical supply system with metallic conduit or other permanent wiring method?
- _____ Does each grinder have an individual on and off control switch?
- _____ Is each electrically operated grinder effectively grounded?
- Before new abrasive wheels are mounted, are they visually inspected and ring tested?
- Are dust collectors and powered exhausts provided on grinders
- used in operations that produce large amounts of dust?
- _____ Are splashguards mounted on grinders that use coolant
 - to prevent the coolant reaching employees?
- Is cleanliness maintained around grinders?

HAND/POWER TOOLS AND EQUIPMENT

 _ Are all tools and equipment (both company and employee owned)
used by employees at their workplace in good condition?
 _ Are hand tools such as chisels, punches, etc., which develop
mushroomed heads during use, reconditioned or replaced as
necessary?
_ Are broken or fracture handles on hammers, axes
 and similar equipment replaced promptly?
Are worn or bent wrenches replaced regularly?
 _ Are appropriate handles used on files and similar tools?
 _ Are employees made aware of the hazards caused by
faulty or improperly used hand tools?
 _ Are appropriate safety glasses, face shields, etc. used
while using hand tools or equipment which might
produce flying materials or be subject to breakage?
 _ Are jacks checked periodically to assure they are in good operating
condition?
 _ Are tool handles wedged tightly in the head of all tools?
 _ Are tool cutting edges kept sharp so the tool will
move smoothly without binding or skipping?
 _ Are tools stored in dry, secure location where they won't be tampered
with?
 _ Is eye and face protection used when driving hardened or
tempered studs or nails?
 _ Is it prohibited to fuel an internal combustion engine
with a flammable liquid while the engine is running?
 _ Are fueling operations done in such a manner that
likelihood of spillage will be minimal?
 _ When spillage occurs during fueling operations is the spilled fuel
washed away completely, evaporated, or other measures taken
to control vapors before restarting the engine?
 _ Are fuel caps replaced and secured before starting the engine?
 In fueling operations, is there always metal contact
between the container and the fuel tank?
 _ Are fueling hoses of a type designed to handle the specific type of fuel?
 _ Is it prohibited to handle or transfer gasoline in open containers?
_ Are open lights, open flames, or sparking, or arcing equipment
prohibited near fueling or transfer of fuel operations?
 Is smoking prohibited in the vicinity of fueling operations?
 Are fueling operators prohibited in building or other enclosed
 areas that are not specifically ventilated for this purpose?

Where fueling or transfer of fuel is done through a gravity
flow system, are the nozzles of the self-closing type?
Are grinders, saws and similar equipment provided with
appropriate safety guards?
Are power tools used with the correct shield, guard, or
attachment, recommended by the manufacturer?
Are portable circular saws equipped with guards above and
below the base shoe?
Are circular saw guards checked to assure they are now wedged up, thus leaving the lower portion of the blade unguarded?
Are rotating and moving parts of equipment guarded to
prevent physical contact?
Are all cords connected, electrically operated tools and
equipment effectively grounded or the approved double
insulated type?
Are effective guards in place over belts, pulleys, chains, sprockets,
on equipment such as concrete mixers, air compressors, etc.?
Are portable fans provided with full guards or screens
having openings of ½ inch or less?
Is hoisting equipment available and used for lifting heavy objects,
and are hoist ratings and characteristics appropriate for the tasks?
Are ground-fault circuit interrupters provided on all temporary
electrical 15 and 20-ampere circuits used during periods of
construction?
Are pneumatic and hydraulic hoses on power-operated
tools checked regularly for deterioration or damage?

HOIST AND AUXILIARY EQUIPMENT

	Is each overhead electric hoist equipped with a limit device to
	stop the hook travel at its highest and lowest point of safe travel?
	Will each hoist automatically stop and hold any load up to 125
	percent of its rated load, if its actuating force is removed?
	Is the rated load of each hoist legibly marked and visible to the operator?
	Are stops provided at the safe links of travel for trolley hoist?
	Are the controls of hoist plainly marked to indicate the
	direction of travel or motion?
	Is each cage-controlled hoist equipped with an effective warning device?
	Are close-fitting guards or other suitable devices installed on hoist
	to assure hoist ropes will be maintained in the sheave groves?
	Are all hoist chains or ropes of sufficient length to handle the full
	range of movement of the application while still maintaining two
	full wraps on the drum at all times?
	Are nip points or contact points between hoist ropes and
	sheaves which are permanently located within seven feet of
	the floor, ground or working platform, guarded?
	Is it prohibited to use chains or rope slings that are kinked or twisted?
	Is it prohibited to use the hoist rope or chain
	wrapped around the load as a substitute, for a sling?
	Have slings been inspected and the inspection documented?
<u> </u>	Is the hoisting equipment annually inspected by an outside vendor?
	Is the operator instructed to avoid carrying loads over people?

LADDERS – PORTABLE

Are all ladders maintaining in good condition, joints between steps and side rails tight, all hardware and fittings securely attached and movable parts operating freely without binding or undue play?
Are non-slip safety feet provided on each ladder? Are non-slip safety feet provided on each metal or rung ladder? Are ladder rungs and steps free of grease and oil? Is it prohibited to place a ladder in front of doors opening toward the ladder except when the door is blocked open, locked or guarded?
Is it prohibited to place ladders on boxes, barrels, or other unstable bases to obtain additional height?
Are employees instructed to face the ladder when ascending or descending?
Are employees prohibited from using ladders that are broken, missing steps, rungs, or cleats, broken side rails or other faulty equipment?
Are employees instructed not to use the top step of ordinary stepladders as a step?
When portable rung ladders are used to gain access to elevated platforms, roof, etc., does the ladder always extend at least 3 feet above the elevated surface?
Is it required that when portable rung or cleat type ladders are used, the base is so that slipping will not occur, or it is lashed or otherwise held in place?
Are portable metal ladders legibly marked with signs reading "CAUTION – DO NOT USE AROUND ELECTRICAL EQUIPMENT" or equivalent wording?
Are employees prohibited from using ladders as guys, braces, skids, gin poles, or for other than their intended purpose?
Are employees instructed to only adjust extension ladders while standing at a base (not while standing on the ladder or from a position above the ladder)?
Are ladders inspected for damage, sharp edges or splinters? Does location have an annual documented inspection program? Are the rungs of ladders uniformly spaced?

Is the formula one-foot width for each four feet of height to calculate separation for the base of the ladder from the structure it is leaning against?

LOCK-OUT TAG-OUT PROCEDURES

- Have employees been properly trained in Lock Out Tag procedures and have annual refresher training been conducted?
- Is all machinery or equipment capable of movement, required to be de-energized or disengaged and blocked or locked out during cleaning, servicing, adjusting or setting up operations, whenever required?
- Where the power disconnecting means for the equipment does not also disconnect the electrical control circuit?
- _____ Are the appropriate electrical enclosures identified?
- Is a means provided to assure the control circuit can also be disconnected and locked out?
- Is the locking out of control circuits in lieu of locking out main power disconnects prohibited?
- Are all equipment control valve handles provided with a means for locking out?
- Does the lock out procedure require that stored energy (mechanical, hydraulic, air, etc.) be released or blocked before equipment is locked out for repairs?
- Are appropriate employees provided with individually keyed personal safety locks?
- Are employees required to keep personal control of their key(s) while they have safety locks in use?
- _____ If there is a master key, is access to it limited?
- _____ Is it required that only the employee exposed to the hazard place may remove the safety lock?
- Is it required that employees check the safety of the lock out by attempting a start up after making sure no one is exposed?
- Are employees instructed to always push the control circuit stop button prior to re-engaging the main power switch?
- Is there a means provided to identify any or all employees who are working in locked-out equipment by their locks or accompanying tags?
- Are sufficient number of accident preventative signs or tags and safety padlocks provided for any reasonable foreseeable repair emergency?
- When machine operations, configuration or size requires the operator to leave his or her control station to install tools or perform other operations, and that part of the machine could move if accidentally activated, is such element required to be separately locked or blocked out?

In the event that equipment or lines cannot be shut down, lockedout and tagged, is a safe procedure established and rigidly followed?

INSPECTION COMMENTS/RECOMMENDATIONS

RMS – COMPRENENSIVE LOSS CONTROL PROGRAM MANUAL Page 101 of 260

MACHINE GUARDING

- Is there a training program to instruct employees on safe methods of machine operation? Is there adequate supervision to ensure that employees are following safe machine operating procedures? Is there a regular program of safety inspection of machinery and equipment? Is all machinery and equipment kept clean and properly maintained? Is sufficient clearance around and between machines to allow for safe operations, set up and servicing, material handling and waste removal? Is equipment and machinery securely placed and anchored, when necessary to prevent tipping or other movement that could result in personal injury? Is there a power shut off switch within reach of the operator's position at each machine? Can electric power to each machine be locked out for maintenance, repair, or security? Are the non-current-carrying metal parts of electrically operated machines bonded and grounded? Are foot operated switches guarded or arranged to prevent accidental actuation by personnel or falling objects? Are manually operated valves and switches controlling the
 - operation of equipment and machines clearly identified and readily accessible?
 - _____ Are all emergency stop buttons colored red?
- _____ Are all pulleys and belts that are within 7 feet of the floor or working level properly guarded?
- _____ Are all moving chains and gears properly guarded?
- _____ Are splashguards mounted on machines that use coolant to
- prevent the coolant from reaching employees?
- Are methods provided to protect the operator and other employees in the machine area from hazards created at the point of operation, in-going nip points, rotating parts, flying chips, and sparks?
- _____ Are machinery guards secure and so arranged that
- they do not offer a hazard in their use?
- If special hand-tools are used for placing and removing material, do they protect the operator's hands?

- Are revolving drums, barrels, and containers required to be guarded by an enclosure that is interlocked with the drive mechanism, so that revolution cannot occur unless the guard enclosures are in place, so guarded?
- _____ Do arbors and mandrels have firm and secure bearings and are they free from play?
- Are provisions made to prevent machines from automatically starting when power is restored after a power failure or shutdown?
- _____ Are machines constructed so they will be free from excessive vibration, when the largest tool is mounted and run at full speed?
- If machinery is cleaned with compressed air, is air pressure controlled and personal protective equipment or other safeguards utilized to protect operators and other workers from eye and body injury?
- Are fan blades protected with a guard having openings no larger than ½ inch, when operating within 7 feet of the floor?
- Are saws used for ripping equipped with anti-kickback devices and spreaders?
- Are radial arm saws so arranged that the cutting head will gently return to the back of the table when released?

PLAYGROUNDS

Is the overall equipment properly maintained to insure:

- _____ Nuts, bolts, and screws are recessed, covered or sanded smooth and level
- _____ Nuts and bolts are tight and not able to be loosened without tools
- _____ Metal equipment is free of rust and chipping paint
- _____ Wooden equipment is free of splinters and rough surfaces
- _____ Equipment is free of sharp edges
- _____ Ropes, chains, and cables have not frayed or worn out
- _____ Equipment has not shifted or become bent
- _____ There are no open "V" entrapment angles on any part of the equipment
- _____ There are no holes in the equipment forming finger traps
- (e.g. at the ends of the tubes)
- _____ There are no pinch, crush, and shear points
- _____ There is no corrosion or visible rotting at points where
- equipment comes into contact with ground surfaces
- _____ No components are missing. All parts of the equipment are present
- _____ There are no head entrapment areas (spaces 3½" to 9")
- Handgrips are between 1" and 1.67" in diameter for playgrounds designed for ages 6-12 and 1.25" for playgrounds designed for ages 2-5
 - _____ Footing for equipment is stable and buried below
 - ground level or covered by surfacing materials?
- Is playground evaluated for general environmental hazards:
- _____ Can be reached safely by children (on foot or on bicycle)
- If needed, a suitable perimeter fence is provided for border hazards within 100' of playground edge (streets with heavy traffic, railroad tracks, parking lots, etc.)
- Seating (benches, outdoor tables) is in good condition (free of splinters, missing hardware or slats, protruding bolts, etc.)
- _____ Signs to give information about where to seek help in case of emergency
- Signs to give information about regulations on the
- use of the playground (hours, pets, age, etc.)
- Signs to give information of name and number of responsible authority (to report hazards)
- _____ Signs on all bordering roads advise motorists that a playground is nearby
- _____ Trash receptacles are provided, located outside of the play
- area, and emptied daily
- Poisonous plants are removed from play area
- _____ Shaded area is provided

_____ The play area is visible to deter inappropriate behavior?

Is equipment designed for appropriate age/size:

- Are the children who use the equipment of age/developmental level for which the equipment was designed (i.e. ages 2-5 and 6-12)
- _____ The playground design separates younger users (2-5) through appropriately selected equipment _____ The play area has signage that informs users of the
 - intended user age group?

Is equipment designed for accessibility:

- _____ the playground is accessible to people with disabilities (access to playground is at least 60" wide)
- The playground use zone has an accessible safety surface
- _____ Accessible restroom facilities are located nearby
- _____ Accessible seating is located in the play area
- An accessible source of drinking water is available in or near the play area?

Is playground **protective surface** present to Insure:

- All elevated play equipment (slides, swings, bridges, seesaws, climbing apparatus, etc.) has 12" of loose fill or impact-absorbing material underneath and extending a minimum of 6' around the structure
- Surfacing materials, such as sand, pea gravel (round 1/8" pellets), wood chips, or manufactured unitary surfaces pass the 200 G test from the highest accessible part of the equipment
- ______ Surfaces are checked at least weekly and raked to prevent them from becoming packed down and to remove hidden hazards (e.g. litter, sharp objects, animal feces)
- Loose materials are replenished as needed to maintain adequate depth and coverage;
 - _____ Standing water is not found on the surface or inside the equipment?

Are **slides** constructed to insure:

_____ They are no more than 8 feet high

The ladder to access the slide is angled at less than 75 degrees with handrails on both sides, flat steps spaced less than 12" apart, and completely enclosed risers

- The flat surface at the top of the slide is a minimum of 22" long
- going back from the slide bed-way and is the width of the slide
- _____ There is a barrier at the top of the slide to prevent falls with
- handholds to assist in sitting
- _____ Sides of the bed-ways are at least 4" high
- _____ The angle of the sliding surface averages less than or equal to 30 degrees
- _____ A flat sliding surface (run out zone) at the bottom of
- the slide is a minimum of 11" long;
- For slides taller than 4 feet high designed for school age children (5-12 years), the bottom of the slide does not exceed 15" above the protective surface material
- For slides 4' high or less and designed for preschool ages (2-5 years), the bottom of the slide does not exceed 11" above the protective surface material
- _____ Tube slides have a minimum diameter equal to or greater than 23"
- _____ There are no circular slides in the pre-school play area
- _____ The sliding surface is not made of wood or fiberglass
- _____ If the slide is made in several pieces, the sliding surface
- must have no gaps or rough edges?
- _____ The sliding surface faces away from the s un or is located in the shade
- Steps are regularly spaced, less than or equal to 12" apart from the bottom?

Are climbing devices constructed to insure:

- _____ Handholds stay in place when grasped
- _____ Accessible equipment height (platform, deck, etc.)
- does not exceed 4' for 2-5-year-old users
- _____ Children have a safe way to descend equipment when they have reached the top
- _____ Climbing bars and handrails are between 1" and 1.67" in diameter
- ______ there is a 29" (minimum protective perimeter barrier around preschool (2-5) equipment that is more than 30" above the
 - underlying surface
- 38" protective barriers are present when elevated surface exceeds 48" above underlying surface for school age children's (5-12) equipment
- Footholds are less than or equal to 12" apart from top to bottom Spaces between openings should not be between 3½" and 9" to
- avoid entrapment hazards
- Guardrails are present for all elevated surfaces 30" above the underlying surface for school age children's (5-12) equipment. (Over 48" needs protective barrier.)
 - ____ Guardrails or protective barriers are present on all

elevated surfaces greater than 20" above underlying surface for preschool age children (2-5).

The center of the grasping device or horizontal ladders to the underlying surface material is no greater than 84" on climbing devices designated to children over the age of 5 years, 60" on devices for children from 2 to 5 years of age?

Are **swings** constructed to insure:

- Multiple occupancy swings with the exception of tire swings are not recommended for use in public playgrounds and should be removed
- _____ Animal figure swings are not recommended for use in public playgrounds and should be removed
- _____ Rope swings are not recommended for use in public playgrounds and should be removed
- _____ Swinging exercise rings and trapeze bars are not recommended for use in public playgrounds and should be removed
- _____ Swing seats are to be made of canvas, rubber or other lightweight material
 - Lightweight bucket-type swing seats are available for
- toddlers and children with disabilities and all
- openings meet entrapment criteria
- The swing clearance in both directions must be 2 times the height of the swing
- _____ The swing clearance is to be covered with impact absorbing surface material
- _____ Swings are to be at least 24" from each other and 30" away from the frame
 - "S" hook openings are no greater than .04"
- _____ Hanging rings are less the 3½" or more than 10" in diameter
- _____ Chain link openings do not exceed 5/16" in diameter (4.0 chain)
- _____ When stationary, all seats are level
- _____ There are no two swings in any individual swing bay
- Preschool swing seats are at a maximum height of 18" and no
- occupied swing seat is less than 12" from the protective surface
- The swing set crossbar is not more than 8' above the surface for tot-swings and 10' above the surface for school age children
- For tire swings there is at least a 30" safety zone from the crossbeam support structure and the furthest extensions of the swing, and each must have a minimum clearance of 12" from the bottom of the tire to the protective surface
 - ___ For tire swings have drainage openings every 5" to 6" if

conventional tires are used

___ For tire swings *not* made of steel belted radial tires;

____ To-fro swings and rotating equipment are located away

from circulation paths (a distance at least equal to the

equipment use zone and an additional safety factor for

circulation) and near the periphery of the playground?

Are **seesaws** constructed to insure:

- _____ The maximum seat level does not reach more than 5' above the ground _____ The fulcrum is enclosed or designed to prevent pinching
- _____ Handholds stay in place when grasped without turning or wobbling and do not extend beyond seat width
- _____ A rubber tire segment is buried in the surfacing material under the seats?

Are sand play areas established to insure:

Located in a shaded area

- _____ Inspected and raked at least every week for debris and
- to provide exposure to air and sun
- _____ If in a box, cover at night to prevent animal excrement contamination
- _____ Does not have standing water?

Is rocking equipment constructed to insure:

- _____ Seating surfaces are less than 30" above the protective surface
- _____ There are no equipment parts that could cause a pinching or crushing injury
- _____ Handholds stay in place when grasped and pass the protrusion test
 - _____ Footrests stay in place and pass the Protrusion test?

Is the crawl through tunnel constructed to insure:

- All components of the tunnels are secure and firmly fixed
- _____ The internal diameter of the tunnel is at least 40"
- _____ The tunnel has two safe, clear exits
- _____ The tunnel is designed to drain freely?

Are merry-go-rounds constructed to insure:

- Rotating platform is continuous and approximately circular. The difference between the minimum and maximum radii of a non-circular platform should not exceed 2"
- No components of the rotating equipment, including handrails, extend beyond the platform perimeter
 - ____ There are no openings in the surface of the platform that permit

the penetration of 5/16" rod through the surface

- Handrails should have a diameter between 1" and 1.67"
- There is no accessible shearing or crushing mechanisms
- in the undercarriage of the equipment
- _____ The platform does not provide up and down motion
- The peripheral speed of the platform does not exceed 13 feet per second?

PORTABLE (POWER OPERATED) TOOLS AND EQUIPMENT – see Hand Tools and Equipment

POWDER ACTUATED TOOLS

- Are employees who operate powder-actuates tools trained in their use and carry a valid operator's card?
- _____ Is each powder-actuate tool stored in its own
- locked container when not being used?
- Is a sign at least 7 inches by 10 inches with bold type reading "POWDERACTUATED TOOL IN USE" conspicuously posted when the tool is being used?
- Are powder-actuated tools left unloaded until they are ready to be used?
- Are powder-actuated tools inspected for obstructions or defects each day before use?
- Do powder-actuated tool operators have and use appropriate personal protective equipment such as hard hats, safety goggles, safety shoes and earprotection?

SCAFFOLDS

Is it required that if the platform is not protected by standard handrails and toe boards, a safety harness be used?
Are freestanding scaffolds stable; anchored if necessary?
Is the use of fiber rope prohibited if used around extreme heat, open flame, or where burning, welding, or cutting is done?
Is there a pre-use inspection of scaffolding?
Is the inspector a qualified inspector and is the scaffold tagged with a Red, Yellow or Green Tag?
Has scaffolding been constructed, maintained, and placed in accordance with structural manufacture's specifications?
Is scaffold grade wood being used?

INSPECTION COMMENTS/RECOMMENDATIONS

RMS – COMPRENENSIVE LOSS CONTROL PROGRAM MANUAL Page 111 of 260

SPRAYING OPERATIONS

- Is adequate ventilation assured before spray operations are started?
- _____ Is mechanical ventilation provided when spraying
- operations are done in enclosed areas?
- When mechanical ventilation is provided during spraying operations, is it so arranged that it will not circulate the contaminated air?
 - ____ Is the spray area free of hot surfaces?
- Is the spray area at least 20 feet from flames, sparks, operating electrical motors and the other ignition sources?
- _____ Are portable lamps used to illuminate spray
 - areas suitable for use in a hazardous location?
- Is approved respiratory equipment provided and used when appropriate during spraying operations?
- _____ Do solvents used for cleaning have a flash point of 100 degrees F or more?
 - Are fire control sprinkler heads kept clean?
- _____ Are "NO SMOKING" signs posted in spray areas, paint rooms, paint booths, and paint storage areas?
- _____ Is the spray area kept clean of combustible residue?
- _____ Are spray booths constructed of metal, masonry, or other substantial noncombustible material?
- _____ Are spray booth floors and baffles noncombustible and easily cleaned?
- _____ Is infrared drying apparatus kept out of the spray area during spray operations?
- Is the spray booth completely ventilated before using the drying apparatus?
- _____ Is the electric drying apparatus properly grounded?
- _____ Are lighting fixtures for spray booths located outside of the booth and the interior lighted through sealed clear panels?
- _____ Are the electrical motors for exhaust fans placed outside the booths or ducts?
- _____ Are belts and pulleys inside the booth fully enclosed?
- _____ Do ducts have access doors to allow cleaning?
- _____ Do all drying spaces have adequate ventilation?
- _____ Is appropriate personal protective equipment provided and used?
- _____ Is the correct type of respirator being worn by personnel?
- _____ Are all chemicals used in spray painting operations correctly labeled?
- _____ Are SDSs for all chemicals accessible and reviewed?
- _____ Are tools used for cleaning purposes made of non-sparking material?
- _____ Do electrical and fire suppression methods meet codes for
 - Hazardous Communications?

Tire inflation see Vehicle Maintenance Area

WELDING, CUTTING and BRAZING

 _ Are only authorized and trained personnel permitted
to use welding, cutting or brazing equipment?
 Does each operator have a copy of the appropriate operating
instructions and are they directed to follow them?
 Are employees exposed to the hazards created by welding,
cutting, or brazing operations protected with personal
protective equipment and clothing?
 In addition to the appropriate personal protective equipment
 required, do the eye protection helmets, hand shields and goggles
used meet appropriate welding operator equipment standards?
Are compressed gas cylinders regularly examined for obvious
 signs of defects, deep rusting, or leakage?
Is care used in handling and storage of cylinders, safety
valves, relief valves, etc., to prevent damage?
If welding gases are stored, handled, and used in
accordance with safe practices and standards?
Are precautions taken to prevent the mixture
of air or oxygen with flammable gases,
except at a burner or in a standard torch?
 _ Are only approved apparatus (torches, regulators, pressure-
reducing valves, acetylene generators, manifolds) used?
 Are cylinders kept away from heat sources?
Are the cylinders kept away from elevators, stairs, or gangways?
 Is it prohibited to use cylinders as rollers or supports?
 Are empty cylinders appropriately marked and their valves closed?
 _ Are signs reading: DANGER – NO SMOKING, MATCHES, OROPEN
FLAMES, or the equivalent, posted?
 Are cylinders, cylinder valves, couplings, regulators, hoses, and
apparatus kept free of oily or greasy substances?
 _ Are parallels lengths of oxygen and acetylene taped together for
convenience and to prevent tangling, covered by not more than 4
inches out of 12 inches?
 _ Is care taken not to drop or strike cylinders?
 Unless secured on special trucks, are regulators removed and
valve protection caps put in place before moving cylinders?
 _ Do cylinders without fixed hand wheels have keys, handles or non-
adjustable wrenches on stem valves when in service?
 _ Are liquefied gases stored and shipped valve -end up with
 valve covers in place?

Are provisions made to never crack a fuel-gas cylinder	
valve near a source of ignition?	
Before a regulator is removed, is the valve closed and gas	
released from the regulator?	
Is red used to identify the acetylene (and other	
fuel-gas) hose, green for oxygen hose, and black	
for inert gas and air hose?	
Are pressure-reducing regulators used only for the	
gas and pressures for which they were intended?	
Is open circuit (No Load) voltage or arc welding and cutting	
machines as low as possible and not in excess of the	
recommended limits?	
Under wet conditions, are automatic controls for reducing	
no load voltage used?	
Is grounding of the machine frame and safety ground	
connections of portable machines checked periodically?	
Are electrodes removed from the holders when not in use?	
Is the required electric power to the welder shut off when no	
one is in attendance?	
Is suitable fire extinguisher equipment available for immediate u	se?
Is the welder forbidden to coil or loop welding electrode	
cable around his body?	
Are wet machines thoroughly dried and tested before being used	1?
Are work and electrode leads frequently inspected for	
wear and damage, and replaced when needed?	
Do means for connecting cable lengths have adequate insulation	
When the object to be welded cannot be moved and fire hazards	;
cannot be removed, are shields used to confine heat, sparks, and	d slag?
Are fire-watchers assigned when welding or cutting is performed	
in locations where a serious fire might develop?	
Are combustible floors kept wet, covered by damp sand, or	
protected by fire resistant shields?	
When floors are wet down, are personnel protected from	
possible electrical shock?	
When welding is done on metal walls, are	
precautions taken to protect combustibles on	
the other side?	
Before hot work is begun, are used drums, barrels, tanks, and	
other containers so thoroughly cleaned that no substances rema	in
that could explode, ignite, or produce toxic vapors?	
Is check made for adequate ventilation in and where welding	
or cutting is performed?	

When working in confined places, are environmental monitoring tests taken and means provided for quick removal of welders in case of emergency? Are cylinders with a water weight capacity over 30 pounds, equipped with means for connecting a valve protector device or with a collar or recess to protect the valve? Are compressed gas cylinders legibly marked to clearly identify the gas containment (generally by color code)? Are compressed gas cylinders stored in areas which are protected from external heat sources such as flame impingement, intense radiant heat, electric arcs, or high temperature lines? Are cylinders located in areas where they will not be damaged by passing or falling objects or subject to tampering by unauthorized persons? Are cylinders stored or transported in a manner to prevent them from creating a hazard by tipping, falling or rolling? ____ Are cylinders containing liquefied fuel gas, stored or transported in a position so that the safety relief device is always in direct contact with the vapor space in the cylinder? Are fuel gas cylinders such as Acetylene and Oxygen cylinders separated by distance (20 feet) or fire-resistant barriers (5 feet), etc. while in storage? Are valve protectors always placed on cylinders when the cylinders are not in use or connected for use? Are all valves closed off before a cylinder is moved, when the cylinder empty, and at the completion of each job? Are low-pressure fuel-gas cylinders checked periodically for corrosion, general distortion, cracks, or any other defects that might indicate a weakness or render it unfit for service? Does the periodic check of low-pressure fuel-gas cylinders include a close inspection of the cylinders' bottom?

SAFETY SHOWER AND EYE WASH STATION INSPECTIONS

- Are the safety shower and eye wash stations checked weekly and determine if flushing needs to be changed or supplemented under ANSI Z358.1-2009?
- _____ Are the visual checks logged on a nearby log?
- Are units regulated at tepid water temperature water range per ANSI Z358.1-2009 (60-100 degrees F)?
- _____Are the eyewash-safety showers accessible within 10 seconds roughly 55 feet?
- _____ Is there a 3 feet clearance in front of these units?
- Are these units located in the Maintenance Area, Kitchen, Shop, Janitorial, Chemical Rooms?

INSPECTION COMMENTS/RECOMMENDATIONS

RMS – COMPRENENSIVE LOSS CONTROL PROGRAM MANUAL Page 117 of 260